#### The Metal Trades'

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OTHER USYFUL INFORMATION



TENTH EDITION

With the Compliments of FOUN LYSAGHT LTD.



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## The Metal Trades' REFEREE

#### 10th EDITION.

#### BEING

A GENERAL GUIDE FOR IRONWORKERS, STOREKEEPERS, COUNTRY RESIDENTS, &c.

#### CONTAINING

TABLES OF WEIGHTS, MEASUREMENTS, AVERAGE RAINFALL, POSTAL AND OTHER USEFUL INFORMATION.

#### Copyright,

Whether it be in Times of Peace or War. every detail of the manufacture of LYSAGHT'S SHEETS receives the same careful scrutiny as has served to gain world-wide recognition of their reliability for more than half-a-century.

THE IMPERIAL PRESS, 395 Elizabeth Street, Melbourne.

#### Calendar 1918.

JANUARY.	FEBRUARY.	MARCH.		
Sun. 6 13 20 27	3 10 17 24	31 3 10 17 24		
Mon. 7 14 21 28	4 11 18 25	4 11 18 25		
Tue. 1 8 15 22 29	5 12 19 26	5 12 19 26		
Wed 2 9 16 23 30	6 13 20 27	6 13 20 27		
Thu. 3 10 17 24 31	7 14 21 28	7 14 21 28		
Fri. 4 11 18 25	1 8 15 22	1 8 15 22 29		
Sat. 5 12 19 26	2 9 16 23	2 9 16 23 30		
APRIL.	MAY.	JUNE.		
Sun. 7 14 21 28	5 12 19 26	30 2 9 16 23		
Mon. 1 8 15 22 29	6 13 20 27	3 10 17 24		
Tue. 2 9 16 23 30	7 14 21 28	4 11 18 25		
Wed. 3 10 17 24	1 8 15 22 29	5 12 19 26		
Thu. 4 11 18 25	2 9 16 23 30	6 13 20 27		
Fri. 5 12 19 26	3 10 17 24 31	7 14 21 28		
Sat. 6 13 20 27	4 11 18 25	1 8 15 22 29		
JULY.	AUGUST.	SEPTEMBER.		
Sux. 7 14 21 28	4 11 18 25	1 8 15 22 29		
Mon: 1 8 15 22 29	5 12 19 26	2 9 16 23 30		
Tue 2 9 16 23 30	6 13 20 27	3 10 17 24		
Wed 3 10 17 24 31	7 14 21 28	4 11 18 25		
Thu. 4 11 18 25	1 8 15 22 29	5 12 19 26		
Fri. 5 12 19 26	2 9 16 23 30	6 13 20 27		
Sat. 6 13 20 27	3 10 17 24 31	7 14 21 28		
OCTOBER.	NOVEMBER.	DECEMBER.		
Smn. 6 13 20 27	3 10 17 24	1 8 15 22 29		
Mon. 7 14 21 28	4 11 18 25	2 9 16 23 30		
Tue. 1 8 15 22 29	5 12 19 26	3 10 17 24 31		
Wed. 2 9 16 23 30	6 13 20 27	4 11 18 25		
Thu. 3 10 17 24 31	7 14 21 28	5 12 19 26		
Fri. 4 11 18 25	1 8 15 22 29	6 13 20 27		
Sat. 5 12 19 26	2 9 16 23 30	7 14 21 28		

#### The Evolution of Galvanized Iron

IT is interesting to note at the present day, when the use of Galvanized Iron has become so widely extended, that its introduction dates back only to 1837. Although a plain sheet was exhibited at the Great Exhibition in 1851, it was not until the application of steam power for the purpose of corrugating was brought about in 1854, that Galvanized Iron really came into practical use

In 1857 the celebrated "ORB" Brand was first manufactured by MR. JOHN LYSAGHT.

During the half-century which has since elapsed, greatly improved methods for its production, and extreme care displayed in its manufacture, have secured for LYSAGHT'S GALVANIZED IRON an unrivalled reputation throughout the world, and so universally has it been adopted to meet the needs of modern civilization, that it may with truth be said that the sun is always shining on "ORB IRON."

Consumers of Galvanized Iron are respectfully requested to note that every sheet of LYSAGHT'S "ORB" IRON has the Trade Mark stencilled thereon in blue, and is guaranteed. Beware of Imitations.

#### "ORB" IRON. You know it at once by its

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#### TENTH EDITION.

The various tables contained herein have been carefully compiled from existing sources of information. No responsibility is accepted, and no originality is claimed in respect thereof. They are intended to give closely approximate information which may not always be readily accessible elsewhere

The Publisher will be thankful to receive suggestions for further improvements or to have pointed out any printers' or other's errors which may have inadvertently crept in. Communications may be addressed to P.O. Box 52, Stock Exchange, Melbourne, or Box 196, G.P.O., Sydney.

#### Every Sheet of "ORB" IRON advertises itself.

#### Galvanized Iron-Corrugated.

Approximate number of sheets to a case (ordinary Corrugations) weighing about 10cwt.

	Gauges.								
Length.	18	20	22	24	26	28			
5 feet 6 feet 7 feet 8 feet 9 feet 10 feet 11 feet 12 feet	42 35 30 26 23 21 19	53 44 38 33 29 26 24 22	66 55 47 41 36 32 30 28	83 69 59 51 45 41 38 35	118 98 84 73 65 58 54 49	134 111 95 83 74 66 62 56			



## BRANDS ALWAYS RELIABLE



Approximate weight per sheet in lbs. (based on above table) to nearest ¼ lb.

G'ge.	1 5 ft.	16 ft.	17 ft.	1 8 ft.	9 ft.	10ft	11ft	12 ft.
18 20 22 24 26 28	26½ 21 17 13½ 9½ 8¼	25 1/2	37 1/4 29 1/2 24 19 13 1/2 11 3/4	43 34 27 ¼ 22 15 ½ 13½	49 38½ 31 25 17¼ 15¼		46 ½ 37 ¼ 29¾ 20¾	64 lbs 51 ,, 40½ 32½ 23 ,, 20 ,,

Cases of LYSAGHT'S Brands of Corrugated Iron usually cortain sheets in excess of the numbers given in above tables.

#### SECTIONS OF LYSAGHT'S CORRUGATIONS

The sizes stocked in Australia are:

½ in. x ½ in. 1 in. x ¼ in. 3 in. x ¾ in.

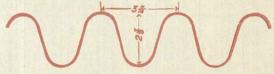
The following are also supplied to order, viz :-

 $1\frac{1}{2}$  in. x  $\frac{3}{8}$  in. 2 in. x  $\frac{1}{2}$  in. 2  $\frac{1}{2}$  in. x  $\frac{5}{8}$  in. 4 in. x 1 in. 5 in x 1  $\frac{1}{4}$  in. 5 in. x 1  $\frac{1}{2}$  in. 6 in x 1  $\frac{1}{2}$  in.

Made in widths from 24 in. to 33 in.

Weight-Bearing Sections as follows:-

 $3^{11}/_{16}$  in. x 23% in. (illustrated).



The following are the approximate weights per sq. ft. of the above.

16 g.—5 lbs 8 ozs. 18 g.—4 lbs 4 ozs.

20 g.—3 lbs 12 ozs. 22 g.—2 lbs 14 ozs.

24 g.--2 lbs 6 ozs.

Lysaghts also supply Section 4in. x 2in. if required

#### Galvanized Iron-Corrugated

Approximate price per sheet based on given rates per ton.

#### 22 G.

	Pric	e	132	110	94	82	72	64
	per		Sheets	Sheets	Sheets	Sheets	Sheets	Sheets
	Ton	2	5 ft.	6 ft.	7 ft.	8 ft.	9 ft.	10 ft.
£	S.	d.						
35	0	0	5/31/2	$6/4\frac{1}{2}$	7/5½	8/62	9/81	10/113
36	0	0	$5/5\frac{1}{2}$	$6/6\frac{1}{2}$	7/8	8/92	10/-	11/3
37	0	0	5/71	6/9	7/101	9/01/2	10/31	11/7
38	0	0	5/9	6/11	8/1	9/31	10/62	11/10½
39	0	0	5/11	7/1	8/31	9/63	10/10	12/23
40	0	0	6/1	7/31	8/6	9/9	11/12	12/6
41	0	0	$6/2\frac{1}{2}$	7/5	8/81	10/-	$11/4\frac{1}{2}$	12/10.
42	0	0	6/4	7/71	8/11	10/3	11/8	13/13
43	0	0	6/6	7/10	9/2	10/6	11/11	13/5
44	0	0	6/8	8/-	9/4	10/9	$12/2\frac{1}{2}$	13/9
45	0	0	6/10	8/2	9/7	10/111	12/6	14/1
46	0	0	7/-	8/4	9/91	11/21	12/9	14/43
47	0	0	7/11	8/61	10/-	11/51	13/01	14/8
48	0	0	7/3	8/81	10/21	11/81	13/4	15/-
49	0	0	7/5	8/11	10/5	11/11	$13/7\frac{1}{2}$	15/4
50	0	0	7/7	9/1	10/71	12/2	13/101	15/73
51	0	0	7/9	9/3	10/10	12/5	14/2	15/11
52	0	0	7/101	9/51	11/1	12/8	14/5	16/3
53	0	0	8/01	9/71	11/3	12/11	14/81	16/7
54	0	0	8/2	9/10	11/6	13/2	15/-	16/103
55	0	0	8/4	10/-	11/81	13/5	15/3	17/2
57	10	0	8/81	10/5	12/23	14/1	15/111	17/111
60	0	0	9/1	10/11	12/9	14/71	16/8	18/9
62	10	0	9/51	11/4	13/32	15/3	17/4	19/6
65	0	0	9/10	11/10	13/10	15/10	18/01	20/4
67	10	0	10/21	12/3	14/4	16/51	18/9	21/1
70	0	0	10/7	12/81	14/101	17/13	19/5	21/11
72	10	0	11/-	13/2	15/5	17/8	20/1	22/8
75	0	0	11/4	$ 13/7\frac{1}{2} $	15/113	18/31	20/10	23/5
		ARTICLE AND						No.

#### Galvanized Iron-Corrugated

Price per sheet based (on weights and counts on page 8) on given rates per ton.

#### 24 G.

	Pric	e	166	138	119	102	90	82
	per		Sheets	Sheets	Sheets	Sheets	Sheets	Sheets
	Ton	•	5 ft.	6 ft.	7 ft.	8 ft.	9 ft.	10 ft.
£	S.	d.						
35	0	0	4/21	5/1	5/11	6/103	7/91	8/61
36	0	0	4/4	$5/2\frac{1}{2}$	6/11/2	7/01	8/-	8/91
37	0	0	4/51/2	5/41	6/31	7/3	8/21	9/01
38	0	0	4/7	5/6	$6/5\frac{1}{2}$	7/51	8/51	9/31
39	0	0	4/81	5/8	6/71	7/8	8/8	9/61
40	0	0	4/10	5/91	6/91	7/10	8/10%	$9/9\frac{1}{2}$
41	0	0	4/11	5/11	6/111	8/03	9/1	10/-
42	0	0	5/1	6/1	7/11/2	8/3	9/4	10/3
43	0	0	5/2	6/3	7/31	8/5	9/7	10/6
44	0	0	5/31	6/41	7/51	8/71	9/9	10/9
45	0	0	5/5	6/6	7/71	8/10	10/-	11/-
46	0	0	5/61	6/8	7/91	9/-	10/21	11/3
47	0	0	5/8	6/10	7/111	9/21	10/5	11/51
48	0	0	5/91	6/113	8/13	9/5	10/8	11/83
49	0	0	5/11	7/1	8/31	9/7	10/10%	11/113
50	0	0	6/-	7/3	8/6	9/91	11/1	12/2
51	0	0	6/1	7/5	8/71	10/-	11/4	12/5
52	0	0	6/3	7/61	8/10	10/2	11/61	12/8
53	0	0	6/41	7/8	9/-	10/41	11/9	12/11
54	0	0	6/6	7/10	9/2	10/7	12/-	13/2
55	0	0	6/71	7/113	9/4	10/91	12/21	13/5
57	10	0	6/11	8/4	9/9	11/3	12/9	14/1
60	0	0	7/3	8/8	10/2	11/9	13/4	14/71
62	10	0	7/6	9/01	10/6	12/3	13/103	15/3
65	0	0	7/10	9/5	11/-	12/9	14/5	15/10
67	10	0	8/11/2	9/10	11/5	13/21	15/-	16/5
70	0	0	8/5	10/2	11/10	13/82	$15/6\frac{1}{2}$	17/1
72	10	0	8/9	10/6	12/31	14/21	16/1	17/8
75	0	0	9/-	10/10%	12/82	14/82	16/8	18/31

#### Galvanized Iron-Corrugated

Price per sheet based (on weights and count a on Page 8) on given rates per ton.

#### 26 G.

	Pric		236	145	168	146	130 Sheets	116 Sheets
	per		Sheets	Sheets	Sheets	Sheets		
	Tor	1.	5 ft.	6 ft.	7 ft.	8 ft.	9 ft.	10 ft.
£	S.	d.						
35	0	0	2/113	3/7	4/2	4/91	5/41	$6/0\frac{1}{2}$
36	0	0	3/01	3/8	4/31	4/11.	5/61	$6/2\frac{1}{2}$
37	0	0	3/15	3/91	4/5	5/1	5/81	$6/4\frac{1}{2}$
38	0	0	3/21	3/10%	4/62	$5/2\frac{1}{2}$	5/101	6/62
39	0	0	3/31	4/-	4/8	5/4	6/-	6/81
40	0	0	3/45	4/1	4/91	5/6	6/2	6/10
41	0	0	3/6	4/23	4/10%	5/7	6/31	7/1
42	0	0	3/61	4/31	5/-	5/9	$6/5\frac{1}{2}$	7/3
43	0	0	3/8	4/5	5/11	5/10%	6/7	7/5
44	0	0	3/9	4/6	5/3	6/-	6/9	7/7
45	0	0	3/10	4/7	5/4	6/2	6/11	7/9
46	0	0	3/11	4/81	5/51/2	6/31	7/1	7/11
47	0	0	4/-	4/10	5/7	6/5	7/3	8/1
48	0	0	4/1	4/11	5/81	6/7	7/43	8/3
49	0	0	4/2	5/-	5/10	6/82	7/6	8/5
50	0	0	4/3	5/13	5/1112	6/10	7/8	8/7
51	0	0	4/4	5/21	6/1	7/-	7/10	8/91
52	0	.0	4/5	5/4	6/2	7/1	8/-	9/-
53	0	0	4/6	5/5	6/31	7/3	8/2	9/13
54	0	0	4/7	5/61	6/5	7/5	8/31	9/31
55	0	0	4/8	5/71	6/63	7/6	8/51	9/6
57	10	0	4/10	5/10	6/10	7/10%	8/10	9/11
60	0	0	5/1	6/2	7/13	8/21	9/3	10/4
62	10	0	5/31	6/5	7/5	8/61	9/7	10/9
65	0	0	5/6	6/8	7/9	8/11	10/-	11/21
67	10	0	5/81	6/11	8/-	9/3	10/41	11/73
70	0	0	5/11	7/2	8/4	9/7	10/9	12/1
72	10	0	6/13	7/5	8/71	9/11	11/2	12/6
75	10	0	6/4	7/8	8/11	10/3	11/6	12/11
10	U	U	0/1	.,0				

#### and even quality, is a perfect Roofing Sheet.

Sheet.		.36 inch. 84 Sheets	0110 0110
per	8 Gauge.	30 inch. 224 Sheets 1	00000000000000000000000000000000000000
te Price	28	24 inch.	301301301302020202020202020202024444477777 301-30200110120120473150302011112777200114 374 374 37 377777 37
Approximate		36 inch. 160 Sheets	4 4 4 4 4 4 4 6 6 6 6 6 6 6 6 6 6 6 6 6
Appr	6 Gauge.		80808444444444444440000000000000000000
LAIN.	26	24 inch. 40 Sheets	20000000000000000000000000000000000000
- P		36 inch.	24499999999999999999999999999999999999
IRON	Gauge.	30 Inch.	6 6 6 7 7 7 7 7 1 10 6 6 10 10 10 10 10 10 10 10 10 10 10 10 10
VIZED	24	24 inch. 72 Sheets 13	1124 470 80 81 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
GALVANI	nor	Ton.	
GA	Price	T	60 00 00 00 00 00 00 00 00 00 00 00 00 0

#### Galvanized Iron—Plain.

Approximate number of 6ft. sheets to a case. Plain Iron averaging about 10 cwt.

Approximate weight per sheet 6 ft. long, in 1bs., based on foregoing list.

	-							
Gauge	24 in 3	Width.		Width. Gauge	Width			
	24 in	30 in	36 in.		24 in.	30 in.	36 in.	
16 18 20 22 24 26 28 30	36 47 57 74 86 120 140 160	29 37 45 59 69 97 112 130	24 shts. 31 ,, 38 ,, 49 ,, 57 ,, 80 ,, 92 ,, 112 ,,	16 18 20 22 24 26 28 30	31 24 19½ 15 13 9⅓ 8 7	30 <sup>1</sup> / <sub>4</sub> 25 19	29½ ,, 23 ,, 19¾ ,,	

Cases of Lysaght's Brands of Plain Galvanized Iron usually contain sheets in excess of the number given in the above tables



QUEEN'S HEAD

LYSAGHT'S "Queen's Head" Special Flat Plain Galvanized Iron is a High-grade Sheet of exceptional finish. It will stand the severest tests and

commands the confidence of Ironworkers everywhere. Obtainable also in Special Sizes other than above, to order.

LYSAGHT'S "Fleur de Lis" Plain Iron is largely used for the manufacture of the lighter classes of guttering, down-pipe ridging, &c., its smoothness of surface and freedom from buckle being conspicuous features.



#### "QUEEN'S HEAD" IRON branded in blue.

#### Iron-Black Sheet.

Weight and Thickness.

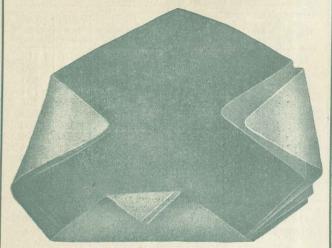
Gauge	Lbs per square foot	Thick- ness inches	Thick- ness mm.	Gauge	Lbs. per square foot	Thick- ness inches	Thick- ness mm.
3/16	7.50	1874	4 770	19	1.76	•0440	1 118
8	6.58	.1570	3.988	20	1.56	.0392	.996
9	5.59	.1398	3.551	21	1.39	.0349	.886
10	5 00	.1250	3.175	22	1.25	.0312	.794
11	4 45	.1113	2.827	23	1.11	.0278	.707
12	3.96	.0991	2.517	24	.99	.0247	.629
13	3.52	.0882	2 240	25	.88	.0220	.560
14	3.14	.0785	1 994	26	.78	.0196	.498
15	2.79	.0699	1.775	27	.69	0174	.443
16	2:50	.0625	1.587	28	62	0156	396
17	2.22	.0556	1.412	29	.55	.0139	.353
18	1.98	.0495	1.257	30	-50	.0124	.315

On the above basis, the approximate Number of Sheets in One Ton of Black Sheet Iron is as follows:—

		WIDTH	
Gauge	24in	30in	36in
10g	37	29	24
12	47	37	31
14	59	47	39
16	74	59	49
18	94	75	62
20	119	95	79
22	149	119	99
24	188	150	125
26	239	191	159
27	270	216	180
28	301	241	200
30	373	298	248

Weight of Steel is about 2 per cent. more than Iron.

#### Lysaght's Black Steel Sheets.



- 1. Charcoal Tenax, C.R.C.A.—Very highest quality and finish. For purposes where a sheet of exceptional finish is required. It is sometimes used as a substitute for Copper.
- Queen's Head T. Crown. C.R.C.A.—A specially prepared high grade sheet, suitable for all working up purposes.
- 3 Southern Cross C.R.C.A.—An excellent quality of sheet for the majority of purposes—cold rolled, close annealed, and specially flattened. Every sheet true to size and gauge. Guaranteed to seam and bend both ways of grain.

All the above qualities are obtainable in all gauges from 3/16 to 30-g and in widths up to 56 inches.

#### Bar Iron-Flat.

Approximate Weight per Lineal Foot.

	1/4	5/16	3/8	7/16	1/2	5/8	3/4	7/8	1
In.	Lb.	Lb.	Lb.	Lb.	Lb.	Lb.	Lb.	Lb.	Lb.
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	*83 *94 1.04 1.14 1.25 1.35 1.456 1.666 1.77 1.87 2.98 2.18 2.29 2.50 2.70 2.18 3.33 3.54 3.75 3.95 4.17 4.37 4.58 4.79 5	1:04 1:17 1:30 1:43 1:56 1:69 1:82 1:95 2:08 2:21 2:34 2:47 2:60 2:73 2:86 2:99 3:12 3:38 3:64 4:16 4:42 4:68 4:94 5:26 5:46 5:72 5:98 6:26	1.25 1.40 1.56 1.71 1.87 2.03 2.18 2.34 2.50 2.65 2.81 2.96 3.12 3.28 3.43 3.59 3.75 4.06 4.37 4.68 5.53 5.62 5.93 6.25 6.36 6.36 6.36 6.36 6.36 7.18 7.50	1:45 1:64 1:82 2: 2:18 2:36 2:55 2:73 2:91 3:09 3:28 3:46 3:46 3:64 4:19 4:37 4:73 5:10 6:56 6:92 7:29 7:65 8:02 8:38 8:75	8·75 9·16	2.08 2.34 2.60 2.86 3.12 3.38 3.64 3.90 4.16 4.42 4.68 4.94 5.20 5.46 5.72 5.98 6.25 6.77 7.29 7.81 8.33 8.85 9.37 9.89 10.41 10.93 11.97 12.50	2·50 2·81 3·12 3·43 3·75 4·06 4·37 4·68 5·531 5·62 5·93 6·25 6·56 6·87 7·18 7·50 8·12 8·75 9·37 10·62 11·25 11·87 12·50 13·75 14·37 15·62	2·91 3·28 3·54 4·01 4·37 5·10 5·46 6·92 7·29 7·65 8·02 8·38 8·75 9·47 10·20 10·93 11·66 12·39 13·12 13·85 14·58 15·31 16·04 16·77 17·50	3:33 3:75 4:16 4:58 5:41 5:83 6:25 6:66 6:708 7:50 7:91 8:33 8:75 9:16 9:58 10:83 11:66 12:50 13:33 14:16 15:83 16:66 17:50 18:33 19:16 20:

Weight of Steel is about 2 per cent. more than Iron.

### Weight of Round and Square Iron and Steel.

	IRO	N.	ST	EEL.
Size (dia)	Round Weight per lineal foot	Square Weight per lineal foot	Round Weight per lineal foot	Square Weight per Lineal foot
3/16 3/16 5/16 5/16 5/16 5/16 5/16 11	0.092 0.164 0.256 0.368 0.501 0.654 0.828 1.023 1.237 1.473 1.728 2.004 2.301 2.618 3.313 4.091 4.950 6.913 8.018 9.204 1.237 1.473 1.56 1.574 1.576 1.577 1.590 1.5	0.117 0.208 0.326 0.469 0.638 1.062 1.302 1.576 1.875 2.201 1.2.552 2.930 3.333 4.219 5.208 8.002 7.500 8.802 7.500 8.802 2.970 10.208 11.719 13.333 15.05 16.87 18.80 20.83 22.97 25.21 27.55 30.00 35.21 40.83 46.87 53.33 46.87 53.33 60.21 83.33 60.21 83.33 100.83	0.094 0.157 0.261 0.376 0.511 0.668 0.845 1.043 1.262 1.763 2.044 2.347 2.670 3.380 4.172 5.049 6.008 7.051 8.178 9.388 10.681 12.06 13.52 15.06 16.69 18.40 20.19 22.07 24.03 28.21 32.71 37.55 42.73 48.23 54.07 60.25 66.78 89.613	0.120 0.213 0.332 0.478 0.651 0.849 1.076 1.328 1.607 1.912 2.245 2.603 2.988 3.400 4.303 5.312 6.428 7.750 8.978 10.412 11.953 13.600 15.35 17.21 19.18 21.25 23.43 25.71 28.10 30.60 35.91 41.65 47.81 54.40 61.41 61.41 68.85 76.71 88.50 61.24 64.85 64.85 76.71 88.50 64.85 64.

#### TABLE

#### Shewing Weight in Pounds

OF VARIOUS AREAS OF

#### Iron Plates of Different Thicknesses.

.5	-		THE PERSON NAMED IN	1		1				1 (100)
Area in	1/8	1/4	$\frac{5}{16}$	3/8	$\frac{7}{16}$	1/2	5/8	3/4	7/8	1
1 2 3 4 4 5 6 6 7 7 8 9 9 10 11 11 12 2 13 3 14 4 15 16 17 18 19 2 2 0 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	5 10 15 20 25 30 35 40 45 50 55 60 65 70 75 80 95 90 95 100 150 250 250 40 40 450 50 95 90 95 90 95 90 95 90 95 90 95 90 95 95 95 95 95 95 95 95 95 95 95 95 95		25.0 37.5 50.0 62.5 75.0 87.5 100.0 112.5 150.0 162.5 175.0 162.5 175.0 200.0 212.5 225.0 0 237.5 250.0 875.0 100.0 875.0 100.0	60 75 90 105 120 135 150 165 185 210 225 240 255 270 285 300 450 600 750	35.0 52.5 70.0 87.5 105.0 122.5 140.0 157.5 175.0 192.5 210.0 227.5 245.0 262.5 280.0 297.5 350.0 670.0 875.0 1050.	40 60		30 60 90 120 150 180 210 270 300 330 360 390 450 600 900 1500 1500 1500 1500 1200 1200 2400 2700 300 300 300 300 300 300 300 300 300	35 70 105 140 210 245 280 315 350 420 455 560 595 630 1050 1400 1750 2100 2450 2800 3150 385	400 800 1200 2400 2400 2800 3600 4000 4800 6000 6400 6800 7200 2000 2000 2400 2400 2400 2400 24

#### Every Sheet of "ORB" IRON advertises itself.

1	(							-				979															1/2					-				18
of Flange.	30 ft			1	1	1	1		1	1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	10.0	10.0	12.0	9.5	14.0	15.0	01.0	0.1.0	0:17	36.0	
D=Thickness of ed for Spans	20 ft				1	1	1		1	1	1	1	-	00	0.7	3.5	5.5	7.0	4.5	12.0	7.2	10.0	17.0	0.6	13.0	15.0	15.0	19.0	14.0	0 16	0.66	0.68		41.0	0.00	
4	16 ft			-	1	1	1	1 1	1.1	2.8	2.1	3.6	4.5	10	0.0	4.3	7.0	8.6	5.6	16.0	0.6	13.0	21.0	11.0	16.0	19.0	19.0	24.0	18.0	0 96	28.0		20.0	0.20	0.69	
B=Width of Flange ad Tons distribu	12 ft	0 46	200	T.0	0.76	1.6	1.2	0 0	0.4:		2.8	4.8	6.0	200	4.6	5.00	9.0	11.0	7.5	21.0	12.0	17.0	28.0	15.0	22.0	26.0	28.0	81.0	24.0	35.0	38.0	K9.0		0.60	92.0	PYPOSSIVA
Lo	10 ft	0 55	1.0	7.10	0.91	1.9	1.4	2 7	-1	6.4	3.4	20.00	7.3	00	0.0	0.7	11.0	14.0	9.0	25.0	14.0	21.0	34.0	18.0	26.0	31.0	31.0	38.0	28.0	0 67	455.0	64.0		83.0	107.0	will he or
TIOUS.	6 ft		20.0		1.5	3.1		1 14	0.41	9.1	5.6	9.6	19 (1	7.00	9.4	11.0	18.0	23.0	15.0	42.0	24.0	35.0	53.0	30.0	40.0	52.0	43.0	59 0	47.0	A9 0	729.0	0:0:		1	1	deflection
Standard Sections.	foot-run	100	9 10	0.0	2.0	9.5	6.3		11.0	18.0	12.0	20.0	95.0	0.07	10.0	18.0	28.0	35.0	21.0	58.0	30.0	42.0	70.07	32.0	44.0	54.0	48.0	57.0	42.0	20.09	89.0	O C	0.00	0.88	100.0	A OF A
sh Stand	D	0 040	0000	0.332	0.24	0.336	0 395			200		S					0.575	500	0.460		0.552			0.550	0 717	0.883	0.698	0.873	0.647	0880	0.847	0000	0.040	1.01	1.07	06
- British in Inches.	0	0 16	01.0	0.20		0.22			0.24	0.29	0.26	0.37			0.70	0.28	0.35	0.44	0.30	0.55	0.36	0.40	09.0		•65	0.50	0.40	0.50	0.42	0 50	35	, o	30.00	0.00	09.0	Snan should not exceed
EL JUISIS.— Dimensions in	B	1 711	10	0	1%	3	18%	10	0	442	3	41%	10		+	4	10	9	4	7	.10	9	00	NG.	8	9	8	8	16	2	200	10	-	1/2	7/2	nan chon
SIEEL. Dim	A	- 5	00	0	4	4	43%	# 11.	21	c	9	9	9	10	•	20	00	00	6	6	10	10	10	19	15	12	14	14	15	T.	18	27	07	25	24	30

#### LYSAGHT'S IRON supplied to H.M. War Office.

#### Various Metals.

The Comparative Weight of a Superficial Foot.

Phickness in Inches.	Wrought Iron.	Cast Iron.	Steel.	Copper.	Brass.	Lead.	Zino.
1/16 1/8 3/16 1/4 5/16 3/8 7/16 1/2 9/16 5/8 11/16 3/4 13/16 1/8 15/16	1bs. 2·526 5·052 7·578 10·104 12·630 15·156 17·682 20·208 22·734 25·260 27·786 30·312 32·839 35·635 37·801 40·417	1bs. 2 344 4 687 7 031 9 375 11 719 14 062 16 406 18 750 21 094 23 437 25 781 28 125 30 469 32 812 35 156 37 500	1bs. 2:552 5:104 7:656 10:208 12:760 15:312 17:865 20:417 22:969 25:521 28:073 30:625 33:177 35:729 38:281 40:833	lbs. 2:891 5:781 8:672 11:563 14:453 17:344 20:234 23:125 26:016 28:906 31:797 34:688 37:578 40:469 43:369 46:250	1bs. 2·734 5·469 8·303 10·938 13·672 16·406 19·141 21·875 24·609 27·344 30·078 32·813 35·547 38·281 41·016 43·750	lbq. 3'708 7'417 11'125 14'833 14'833 22'250 25'958 29'667 33'375 37'083 40'792 44'500 51'917 55'625 59'333	1hs. 2:344 4:637 7:031 9:375 11:719 14:062 16:406 18:750 21:094 23:437 25:781 28:125 30:469 32:812 35:156 37:500
Gauge.	Iron.	Copper.	Brass.	Gauge.	Iron.	Copper.	Brass.
30 29 28 27 26 25 24 23 22 21 20 19 18 17	*48 *52 *56 *64 *72 *7 80 *88 1 00 1 12 1 28 1 140 1 168 1 196 2 32 2 60	*550 *595 *641 *733 *824 *916 1.008 1.145 1.282 1.466 1.603 1.924 2.244 2.656 2.977	527 579 615 702 798 878 966 1 097 1 229 1 405 1 536 1 844 2 151 2 546 2 853	15 14 13 12 11 10 9 8 7 6 5 4 3 2	2:88 3:32 3:80 4:36 4:80 5:36 5:92 6:60 7:20 8:12 8:80 9:52 10:36 11:36 12:00	3·298 3·801 4·351 4·992 5·496 5·137 6·778 7·557 8·244 9·297 10·076 10·900 11·862 13·007 13·740	3:161 3:644 4:170 4:785 5:268 5:883 7:902 8:912 9:658 10:448 11:370 12:468 13:170

#### Zinc Sheets.

	per :	Jo	7° x 2	8" 8"	7′ x	3′	8' x	3'	Gauge.
No.	eight ft.	dths	Approx	imate	Approx	imate	Approxi	mate	
Gauge	Approx. Weight	Thousandths an inch.	Weight per sht.	No. of shts. in 10 cwt.	Weight per sht.	No. of shts. in 10 cwt.	Weight per sht.	No. of shts. in 10 cwt.	Nearest Wire
	oz.		lb. oz.	100-101	lb. oz.		lb. oz.		
1	21	.004	2 10	427	_			-	41
2	31	.006	3 13	294			-	-	38
3	37	.007		-	4 15	227	-		37
4	43	.008	110		6 4	180			34
5	53	.010		140	7 9	148	10 0	211	31
6	63	.011	7 14	142	8 14	126	10 2	111	30
7	72	.013	9 1 10 8	124	10 3 11 13	110 95	11 10	96 83	29
8 9	9	·015 ·017	11 11	96	13 2	85	15 0	75	27
10	111	.019	13 7	83	15 2	74	17 4	65	25
11	13	.021	15 3	74	17 1	66	19 8	57	24
12	15	.025	17 8	64	19 11	57	22 8	50	23
13	17	.028			22 5	50	25 8	44	22
14	19	.031			24 15	45	28 8	39	21
15	22	.036		_	28 14	39	33 0	34	20
16	25	.041			32 13	34	37 8	30	19
17	28	.046	_	-	36 12	30	42 0	27	18
18	31	.051		-	40 11	28	46 8	24	-
19	35	.059	_	-	45 15	24	52 8	21	17
20	39	.065		-	51 3	22	58 8	19	16
21	43	.072	4-1	-	56 7	20	64 8	17	15

#### Tin Plates.

The Principal Denominations and Sizes with their Equivalent Thicknesses in Millimetres.

men aq					
Strength or Gauge.	Size.	Sheets per Box.	Weight per Box.		nesses heets.
	Inches		Tb.	Mm.	Inch.
IC	14 x 10	225	108	0.313	0.0123
IX			136	0.395	0.0155
IXX	"	"	156	0.453	0.0179
IXXX	"	"	176	0.511	0.0201
IC	20 x 14	112	108	0.315	0.0123
ICL			100	0.292	0.0114
ICL	27	"	95	0.277	0.0109
ICL	",		90	0.262	0.0103
ICL	17	"	85	0.248	0.0097
ICL	11	11	80	0.233	0.0091
IX	"	",	136	0.396	0.0155
ÎXX	"		156	0.455	0.0179
IXXX	"	11	176	0.513	0.0201
IXXXX			196	0.571	0.0223
IC	28 x 20	11	216	0.315	0.0124
IX		"	272	0.396	0.0156
IC	- 11	56	108	0.315	0.0123
IX	"		136	0.396	0.0155
10	20 × 10	225	154	0.313	0.0123
IX	20 2 10	,,	194	0.394	0.0155
IC	14 x 189	124	110	0.309	0.0122
IC	14 x 191	120	110	0.311	0.0122
IC	30 x 21	112	243	0.315	0.0124
CL	11	- 11	224	0.290	0.0114
CLL	,,	"	190	0.246	0.0097
CLLL	"	1, 6	176	0.228	0.0090
CLLLL	"	",	160	0.207	0 0081
DC	17 x 121	100	94	0.404	0.0160
DX .	"	,,	122	0.525	0.0206
DXX	"	11	143	0.615	0.0242
DXXX	"	",	164	0.706	0.0278
DXXXX	"	,,	185	0.796	0.0818
DAAGA	"	11	200		-

#### LYSAGHT'S IRON supplied to H.M. Admiralty

#### Tin Plates.

Thickness of Tinplates by Gauge.

Tinplate.	Gauge.	Tinplate.	Gauge.
IC IXX IXXX IXXXX	30 28 27 26 25 24 22 easy 28 full 26 25 24	DXXXX DXXXXX DXXXXXX S D C S DX S DXX S DXXX S DXXX S DXXXX S DXXXX S DXXXXX	 22 21 20 28 full 25 easy 25 full 24 24 full 22 easy 22 full

#### LEAD.

Weight per Super Foot.

Inch.	Lbs.	Inch.	Lbs.	Inch.	Lbs.
1/16	3.7	7/16	25.8	3/4	44.7
1/8	7.4	1/2	29.5	13/16	48.3
3/16	11.1	9/16	33.2	7/8	51.0
1/4	14.8	5/8	36.9	15/16	55.1
5/16	18.5	11/16	40.6	1	59.4
3/8	22.2			The state of the s	

#### LEAD.—Sheet.

Weight per Roll-30 feet x 7 feet 9 inches.

31	lbs.	::	6 7	0	14 20	6	lbs.		12	1	14
	"				0	1	71	••	14	-	

#### "ORB" IRON-Maximum Value-Minimum Cost

#### EXPANSION OF METAL.

A comparison between the common metals at 32° Fahr, and 212°

Fahr, showed the following results:

Lead expan: |s | part in 349 | Block Tin expands | part in 403 | Zinc | " 322 | Cast Iron " 1 " \$01 | Copper " 1 " 581 | Wrought Iron 1 " \$46 | Brass " 1 " 554

It will be observed that in expansiveness lead is only beaten by zinc.

#### Sheet Copper-Weights of.

No. 1 2 3 4 5	Per Square Foot.  14 lbs. 0 oz.  13 ,, 0 ,,  12 ,, 0 ,,  11 ,, 0 ,,  10 ,, 2 ,,	No. 16 17 18 19 20	Per Square Foot.  3 lbs. 0 oz 2 ,, 12 ,, 2 ,, 4 ,, 2 ,, 0 ,, 1 ,, 12 ,,
6	9 ,, 8 ,,	21	1 ,, 8 ,,
7	8 ,, 8 ,,	22	1 ,, 6 .,
8	7 ,, 10 ,,	23	1 ,, 3 ,,
9	7 ,, 0 ,,	24	1 ,, 0 ,,
10	6 ,, 4 ,,	25	0 ,, 14 ,,
11	5 ·, 8 ,,	26	0 , 13 0 . , 11½ 0 10 , . 0 9 , . 0 8
12	5 ·, 0 ,,	27	
13	4 ·, 8 ,,	28	
14	4 ·, 0 ,,	29	
15	3 ·, 8 ,,	30	

#### Gauges of Copper Sheets.

48 in x 24 in x 8 lbs = 24 W G 10 , 23 ,, full 12 , 21 ,, 14 , 20 ,, 16 , 19 ,, 18 ,, 18 ,, 18 ,, 18 ,, 18 ,, 18 ,, 18 ,, 24 ,, 16 ,,

#### ALUMINIUM.

Gauge.	Weight per square foot in lbs.	Weight of Sheet 24 x 48 in., in 1bs
16	·875	7
18	·656	5¼
20	·5	4
22	·375	3

A cube foot of Aluminium weighs 166 lbs.

#### SOLDERS.

For Lead ... 1 part Tin, 2 parts Lead. For Brass ... 2 parts Brass, 1 part Zinc. Hard Solder ... 2 parts Copper, 1 part Zinc. Soft Solder ... 2 parts Tin, 1 part Lead.

#### FLUXES—For Soldering.

Tinned Iron ... Resin or Spirits of Salts
Copper and Brass ... Sal Ammonia or Spirits of Salts
Zinc ... Spirits of Salts
Lead ... Resin

#### Fusing Temperature of Metals.

			Degrees Fahr.
Solder	 		330
Tin	 		426
Lead	 		630
Zinc	 		800
Brass	 ***	***	1650
Silver	 		1830
Copper			2192
Gold	 		2280
Cast Iron	 		2912

#### SOMETHING ABOUT TANKS.

CIRCULAR. CORRUGATED IRON

REPUTED COMPACITY.

		Height of Tank							
D	iam.	4 ft.	5 ft.	6 ft.	8ft.				
ft.	in.	gall.	gall.	gall.	gall.				
3	3	20.0	250	300	400				
3	6	240	300	360	480				
3	9	280	350	420	560				
4	0	310	390	470	620				
4	4			540	720				
4	6		_	590	787				
5	0	-	-	720	960				
6	0	-	1-0	1 050	1,400				

SQUARE IRON.

#### CAPACITY.

2	ft.		in.	sq.	100	gall.
3	59	3	22	,,	200 300	55
4	23	0	72	",	400	31

#### WATER.

- 1 pint pure water weighs 14 lb. 1 gallon pure water contains
- 1 cubic ift. distilled water, 62 deg. Fahr.weighs 62-3211bs
- 1 cubic yard distilled water, 62 deg. Fahr, weighs \(^3\) ton
- 1 cubic fathom distilled water, 62 deg. Fahr. weighs 6 tons

#### To Compute the Capacity of a Tank.

SQUARE OR RECTANGULAR.—Multiply the length by the breadth and the product by the depth; the result multiplied by 64 (6.2321) will give the base and contents in gallons.

Example: - Circumference 20 ft., height 6 ft.

20 ft. x 20 ft. x 3 ft. 1,200 gals. approximate capacity.

CIRCULAR.—Rule A—Multiply the circumference by itself and the product by half the height.

RULE B-Multiply the diameter by itself and the product by five times the height.

Example: - Diameter 6 ft., height 6 ft.

6 ft. x 6 ft. x 30 ft. = 1.080 gals. approximate capacity.

#### A GOOD TANK.

It is highly necessary that a **Corrugated Iron Tank** should possess lasting properties, and adaptability to withstand the climatic conditions of the locality in which it is to be used.

Thousands of TANKS are made every year from Lysaght's Corrugated "ORB" Sheets, the durable properties or which, in a pure dry atmosphere remote from the sea, are almost unlimited.

In tropical countries and other localities in which the water possesses minersl properties, the result is, however, less satisfactory, and in such cases Tanks should be made from Lysaght's Special Blue Tank-making Sheets, which are largely used for this purpose in India and other tropical countries.

#### LYSAGHT'S "ORB" IRON.—Beware of

#### Weight per Lineal Foot of Seamless Drawn Copper Tubes.

		THE REAL PROPERTY.					The second		
Imp.	Thickness of Copper.								
St'd Gauge.	6	8	10	12	14	16	18	20	
Inch's	0.192	0.160	0.128	0.104	0.080	0.064	0.048	0.036	
Inside Diam. Inch's		We	eight of	a Lines	al Foot	in Pour	ıds.		
Promotonsh-tatoshi-	1.03 1.32 1.61 1.90 2.19	0.79 1.04 1.28 1.52 1.76	9.58 0.78 0.97 1.17 1.36	9.44 0.60 0.76 0.92 1.07	0.32 0.44 0.56 0.68 0.80	0.24 0.34 0.44 0.53 0.63	0.17 0.25 0.32 0.39 0.46	0.12 0.18 0.23 0.29 0.34	
78 1 114 114 115 116	2.48 2.77 3.06 3.35 3.64	2.00 2.24 2.49 2.73 2.97	1.55 1.75 1.94 2.13 2.33	1.23 1,39 1.55 1.70 1.86	0.92 1.04 1.17 1.29 1.41	0.73 0.82 0.92 1.02 1.11	0.54 0.61 0.68 0.75 0.83	0.40 9.45 0.51 0.56 0.61	
1½ 108 134 14 15 2	3.93 4.22 4.51 4.80 5.09	3.21 3.45 3.70 3.94 4.18	2.52 2.71 2.91 3.10 3.29	2.02 2.17 2.33 2.49 2.65	1.53 1.65 1.77 1.89 2.01	1.21 1.31 1,40 1.50 1.60	0.90 0.97 1.04 1.12 1.19	0.67 0.72 0.78 0.83 0.89	
21x 21x 22x 22x 22x 22x 22x 22x 22x 22x	5.38 5.67 5.96 6.25 6.83	4.42 4.66 4.91 5.15 5.63	3.49 3.68 3.88 4.07 4.46	2.80 2.96 3.12 3.28 3.59	2.13 2.25 2.38 2.50 2.74	1.69 1.79 1.89 1.98 2.18	1.26 1.33 1.41 1.48 1.62	0.94 1.00 1.05 1.10 1.21	

To ascertain the weight of a Seamless Tube of other metal, multiply the weight of a similar Copper Tube by 0.9626 for Brass (70 & 30 alloy)—by 0.86 for Wrought Iron—by 0.81 for Cast Iron—or by 1.28 for Lead.

The above weights are theoretically correct, but in practice a slight deviation from the theoretical weights must be

expected.

#### Imitations. There is nothing "just as good."

#### Lead Pipe-Water and Gas.

Thin
", Strong 15 11 ", Strong 68

#### LYSAGHT'S IRON obtainable from

# Trade Price-List of Gas, Water, and Steam Tubes.

Issued 1st September, 1914, cancelling all other Lists.

## TUBES

_			THAN A				1	-
9	9/1	32/8	25/3	35/8	-/82	-/08	190/	182/
175	6/9	9/8	1/9	1/6	4/-	2/-	35/	20/
-		2.5	0.4	6 6	03	9	-	-
10	8	24/	18/	26/	20/	12/	105	13/
41/2	5/6	1/-	2/6	3/-	1/-	-/0	-/01	10.
	6	9	/9 1	1	.8	-	8 9/	16
4	4	15	10,	17	12,	7	32	-26
31/2	14	13/6	9/6	15/6	10/	-/9	-/92	20/-
	50	1	6/	9/	1	I	1	9/
613	60	- 10	9	=	00	4	-18	14
014	3/	9	6/	10/	6/1	3/6	15/-	12/-
701	6/2	7	5/3	1	3/3	3/-	-/2	9/6
CI	1	_	-		~	-	23	0
22	2/6	8/9	4	1/6	4/8	2/6	8/8	8/9
64	/10	6/	1	/3	13	6/	1	/11
coles	00	44	7 3	200	60	8	10	1 3
-		4	2	4	89	-	4	33
11/2	1/4	3/4	2/-	3/7	2/3	1/4	3/-	2/3
-44	1	9/	9/	00	00	1	9/	/113
-		0	-	64	-	-	64	-
7	6	1/1	1/2	2/-	1/3	6/	1/6	11/1
00 -9	161/2	1/4	/10	1/5	171	1	1/-	6/
25	/5	17	8/	1/2	6/	9/	/10	1/
60)00	14	/10	9/	/11	1	15	00/	9/
(E.)	/3 1/2	6/	161/2	110	161/2	10/	11	12
Internal Diam. in inches. 364 3 75 2 1 14 175 12 2 24 272 22 3 375 4 475 5 579 6	Tubes 2ft long & over per ft /34%/4 /6 /642 /9 1/1 1/4 1/8 1/10 2/6 2/9 3/- 3/3 4/3 4/9 5/6 6/- 6/97/6	(each)	Freeces # to 1.72 in. tong  Freeces # to 1.72 in. tong  Freeces # to 1.72 in. tong  Freeces # to 1.73 in. tong  Freeces # to 1.75 in. tong  Freeces # tong  Freece	long (each)	long (each)	Barrel nipples (each) /5 /5 /6 /7 /9 1/- 1/4 1/8 1/9 2/6 3/- 3/6 4/ 6/- 7/- 10/-12/6 15/-20/-	Benis (each) /7 /8 /10 1/- 1/6 2/6 3/- 4/- 5/- 8/6 12/-15/-18/- 25/-32/6 80/-105/ 135/150/	(each)

#### Hardware Houses and Timber Merchants.

## Trade Price-List of Water and Steam Fittings.

Issued 1st September, 1914, cancelling all other Lists.

## FITTINGS

-	<b>Marketonia</b>	
	9	105 1155 1155 1155 1155 1155 1155 1155
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- 1	51/2	84/- 120/- 1
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=	-	Solution and and and and and and and and and an
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	te	pool no
	Internal Diam in inches.	Elbows, square Elbows, square Elbows, round Tees Crosses Scokets, plain Scokets, plain Flanges Plugs Backants Nipples Man Cooks Man Cooks With brass plug Cook Spanners, wrote Maleable cast Syphon Boxes, I qua
		N O M ENHACENORHE

#### ALL ROUND THE WORLD you will find

#### Composition Pipe.

(INSIDE DIAMETER).

7 1	1 44 0	Tuesta	1 14
Inch	lbs oz	Inch	lbs oz
1/4	0 13 per yard	5/8	3 4 per yard
5/16	1 0 ,,	3/4	4 4 ,,
3/8	1 5 ,,	7/8	4 12 ,,
7/16	1 10 ,,	1	5 8 ,,
1/2	2 2		

Length of Coils up to ½ inch, usually 50 yards.

5% inch 34 inch 7% inch 1 inch 40 yards 30 yards 25 yards 20 yards

#### Pipes—Cast Iron (Water)

Spigot and Faucet

#### NINE FEET LENGTHS.

Diameter	Cwts	Ors.	Lbs.	Diameter	Cwts.	Qrs.	Lbs.
21	0	3	2	14	9	1	26
3	1	0	10	15	9	3	26
4	1	1	16	16	10	3	6
5	2	0	14	18	14	0	25
6	2	2	0	20	16	1	20
7	3	0.	20	22	17	3	2
8	3	2	14	24	22	0	0
9	4	2	10	27	24	0	21
10	5	1	0	30	27	0	0
12	7	0	0	33	32	0	0

#### Galvanized Piping—(Iron)

Weight per 100 feet.

Per 100 Feet		Size	Per 100 Feet.				
Size	C.	Q.	L.	Size	C	Q.	L,.
1 2 3 4 1	0 1 1	3 0 1	0 5 22	1½ 2 3	2 4 6	3 0 0	2 6 8
114	2	1	10				

#### SIZES of PIPES for WATER.

The table below gives approximately suitable diameters of pipes for passing different quantities of water. For short mains up to 200 yards long, the diameter of same, if smaller than the figures given, is not of much importance, but when they exceed 200 yds, in length the diameters given in this table are desirable.

Gallons per Minute.	Diameter of pipe in in.	Gallons per minute.	Diameter of pipe in in.
1/2	1/2	6,0	4
2	3	100	5
11/2	1	160	6
3	11/2	220	7
5	11/2	300	8
10	2	450	9
15	21	500	10
20	3	800	12
40	31/2	1,000	14

#### ACETYLENE PIPE SERVICE

Number of half-foot Burners or equivalent of of other sizes, to burn at 2½ inches or higher pres- sure at the burners.	Distance from Generat- ing apparatus if a main pipe, or distance from main pipe if a branch.	Sizes of Pipes.
2 5 10 20 50 70 100 150 270	15 feet 30 ,, 40 ,, 50 ,, 100 ,, 130 ,, 150 ,, 180 ,, 250 ,,	15 inch 15 15 16 17 18 18 19 1

Consumers of Galvanized Iron are respectfully requested to note that every sheet of LYSAGHT'S "ORB" IRON has the Trade Mark stencilled thereon in blue, and is guaranteed. Beware of Imitations.

#### "ORB" GALVANIZED IRON has an established

#### Iron, Copper & Brass Wires.

<b>VV 11 CS.</b>										
	11	RON.		100 F	EET.					
s.w.g.	Weight of 100 1 Statute work. lbs. Avoir. lbs.		Length of 1 cwt. in Yards.	Copper Wire in Lbs	Brass Wire in Lbs.					
7/0	193.4	3,404	58	76.576	72.006					
6/0	166.5	2,930	67	65.947	62 010					
5/0	144.4	2,541	78	57.104	53 752					
4/0	123.8	2.179	91	49.009	46.083					
3/0	107-1	1,885	105	42.388	39.858					
2/0	93.7	1,649	120	37.095	34.88					
0	81.2	1,429	138	32.155	30 235					
1	69.6	1,225	161	27.5445	25.922					
2	58.9	1,037	190	23.333	21.940					
3	49.1	864	228	19.451	18.290					
4	41.6	732	269	16.486	15.502					
5	34.8	612	322	13.768	12.940					
6	28.5	502	393	11.792	10.617					
7	24.0	422	467	9.4882	8.921					
8	19.8	348	566	7.8414	7.373					
9	16.0	282	700	6.3516	5.972					
10	12.7	223	882	5.0185	4.7189					
11	10.4	183	1,077	4.1217	3.8756					
12	8.4	148	1,333	3.313	3.1153					
13	6-5	114	1,723	2.5926	2.4378					
14	5.0	88	2,240	1.9603	1.8433					
15	4.0	70	2,800	1.5879	1.4931					
16	3.2	56	3,500	1.2546	1.1767					
17	2.4	42	4,667	0.96058	0.9324					
18	1.8	32	6,222	0.70573	0.6636					
19	1.2	21	9,333	0.49000	0.46083					
20	1.0	18	11,200	0.39698	0.37328					
21	0.795	13.9	14,199	0.21366	0.29493					
22	0.609	10.7	18,418	0.24014	0.22529					
23	0.448	7.8	25,070	0.17643	0.1659					
24	0.376	6.6	29,835	0.14826	0.1394					
25	0.311	5.4	36,100	0.12252	0.1152					
26	0.252	4.4	44,568	0.099243	0.093318					

#### Reputation of more than Half-a-Century.

#### Weight of a Cubic Inch of

Lead	equals	'4103 lbs.	Iron, cast	equals	·263 1bs.
	sheet ,,	3225 ,,	Tin	,,	.2636 ,,
Brass	,, .,	3037 ,,	Zinc	11	.26
Iron	,, ,,	279	Water		.03617

#### Steel Wire.

Table showing quantity required per mile of fencing.

Gauge.	ength er cwt		Weight Required per Mile.												
0	L	1	Wire	2	Win	es	3	Win	es	14	Wi	res	5	Wi	res
No.	yds.	C.	Q. L.	C.	Q.	L.	C.	Q.	L.	C.	Q.	L.	C.	Q.	L.
4	269	6	2 4	13	0	8	19		12	26	0	16	32	2	20
5	322	5	1 24	10	3	20	16	1	16	21	3	12	27	1	12
6	393	4	1 26	8	3	24	13	1	22	17	3	20	22	1	18
7	467	3	3 2	7	2	4	11	1	6	15	0	8	18	3	10
8	566	3	0 12	6	0	24	9	1	8	12	1	20	15	2	4
9	700	2	2 2	5	0	4	7	2	6	10	0	8	12	2	10
10	882	1	3 27	3	3	26	5	3	25	7	3	24	9	3	23
11	1077	1	2 15	3	1	2	4	3	17	6	2	4	8	0	19
12	1333	1	1 8	2	2	16	3	3	24	5	1	4	6	2	12
	THE SECOND	9111	11/2	180-10	3		11374		Sec.	Solve	B-Seller	157152		NE RE	-

Iron Wire is 2 % less than Steel.

#### Galvanized Barbed Wire Fencing

Description.	Wei	Length of 112 lbs	
2-point ordinary round. one wire only, 5 in apart 2-point thick set. 2½ in apart 4-point ordinary, 6 in apart 4-point thick set, 3 iu apart 4-point ordinary round both wires 6 in apart	Lbs.  19 21 20 25	Lbs. 335 370 352 440	Yards 598 533 560 448
4-point thick set, round, both wires 3 in. apart	25	440	448

### "ORB" IRON more than Fifty

### Galvanized Barb Wire Fencing.

Approximate Weight

Points	Marks	Gauge	100 Yards	1 Mile	Length of 112 lbs. in Yards.		
4 4 4 4 2 2	IGWA SPEČIAL GLIĎDEN	12 14 12½ 14 12 14	25 lbs 16 ,, 17 ,, 12 ,, 21 ,, 13 ,,	438 lb; 281 ., 303 ,, 211 ,, . 375 ,, 225 ,,	450 700 650 935 525 875		

### WIRE NETTING.

Estimated Weight, 24 inches wide.

(Other Widths may be estimated pro rata.)

The following is not to be regarded as a Standard, but is merely an approximate guide.

Size.	Weight per Mile.	Weight of Roll 50 yds.	Control of the Contro	Weight per Mile.	Weight of Roll 50 yds.
24 x ½ x 20 24 x ¾ x 19 24 x ¾ x 20 24 x 1 x 19 24 x 1 x 20	16 3 25 12 2 12 12 2 8 9 3 17 9 3 8 12 0 10 16 2 19 8 2 14 11 1 1 14 1 10 7 0 17 8 2 7	573168222466361122	24 x 2 x 19 24 x 2 x 18 24 x 2 x 17 24 x 2 x 16 24 x 2 1/2 x 16 24 x 3 x 16 24 x 3 x 17 24 x 3 x 16 24 x 3 x 16	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	19 25 45 22 30 35 22 30 36 22 30 38 47 24 30

### Years in Use, and still the Best.

### Rabbit Proof Wire Netting Weights.

	G-3-	Approx	kimate w	reight p	er mile.
Size	Grade	Tons.	Cwts.	Qrs.	Lbs.
$42 \times 1\frac{1}{4} \times 17$	A	1	12	0	0
$42 \times 1\frac{1}{4} \times 17$	В	1	9	0	0
$42 \times 1\frac{1}{4} \times 18$	A	1	2	0	0
42 x 1 x 18	В	1	0	3	0
$42 \times 1\frac{1}{2} \times 17$	A	1	7	2	0
$42 \times 1\frac{5}{2} \times 17$	В	1	4	2	0
$42 \times 1\frac{7}{2} \times 18$	A		19	2	0
$42 \times 1\frac{5}{2} \times 18$	В		18	2	0
$36 \times 1\frac{7}{4} \times 17$	A	1	7	2	0
36 x 1½ x 17	В	1	5	0	0
$36 \times 1\frac{1}{4} \times 18$	A		18	2	0
36 x 1½ x 18	В		17	2	0
36 x 1½ x 17	A	1	3	2	.0
$36 \times 1\frac{7}{2} \times 17$	В	1	1	2	0
$36 \times 1\frac{7}{2} \times 18$	A		16	2	0
36 x 1½ x 18	В		15	2	0

### Relative Value Based on Mile Measurements

Per Mile,         Per 100 Yards         Per Mile.         Per 100 Yards           £40 0 0         £2 5 5         22 0 0         1 5 0           39 0 0         2 4 4 21 0 0         1 3 10           38 0 0         2 3 2 20 0 0         1 2 9	ls
39     0     0     2     4     4     21     0     0     1     3     10       38     0     0     2     3     2     20     0     0     1     2     9	
38 0 0 2 3 2 20 0 0 1 2 9	
37 0 0   2 2 1   19 0 0   1 1 7	
36 0 0 2 0 11 18 0 0 1 0 5	
35 0 0 1 19 9 17 0 0 0 19 4	
34 0 0   1 18 8   16 0 0   0 18 2	
33 0 0 1 17 6 15 0 0 0 17 1	
32 0 0 1 16 4 14 0 0 0 15 11	
31 0 0   1 15 3   13 0 0   0 14 9	
30 0 0 1 14 1 12 0 0 0 13 8	
29 0 0 1 12 11 11 0 0 0 12 6	
28 0 0 1 11 10 10 0 0 0 11 4	
27 0 0 1 10 8 9 0 0 0 10 3	
26 0 0   1 9 7   8 0 0   0 9 1	
25 0 0 1 8 5 7 0 0 0 7 11	
24 0 0   1 7 3   6 0 0   0 6 10	
23 0 0 1 6 2 5 0 0 0 5 8	

### The "ORB" Brand on a Sheet of

					-		ME				12	Legal De Leg	7.6	-		200	-		-			-	17.5	-		terifor'
	sh.	inch	", inch			nch	83	4000			•	inch		,,	inch				inch	,,	17		inch		,,	
10	Mesh	1/2 j	3/ 1					-	4			1/2 ]			2/2								1/2			
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72	inc	127	00 4	18	123	1 50	13	00 0	210	0	00	11	13	9 T	HO	100	110	1.9	000	001	17	-	-	00	11	14
AF	24		010																0	00	00	-				
50	hes e.	111	1-0	11-0	xo ro	F- 00	010	6	010	44	11	11	00	00	I	200	5 70	7	4	-11	200	0	9	00	10	00
L'E	inch	010	CO -	4	210	101	121	210	120	91	Н	00	10	00	91	-0	100	12	9	00	100	17	10	9	00 1	131
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### GALVANIZED IRON stands for PERFECTION.

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### Definition of the "Imperial" Standard Wire Gauge.

Approxi- mate Inch	W.G.	Decimal of an Inch	M/M	Approxi- mate Inch	'W G.	Decimal of an Inch	M/M
### mate Inch   1/2	7/0 6/0 5/0 4/0 3/0 2/0 0 1 2 3 4 5 6	.500 461 .432 .400 .372 .348 .324 300 .276 .252 .232 .212 .192	12.70 11.78 10.97 10.16 9.45 8.84 8.23 7.62 7.01 6.40 5.89 5.38 4.87	1/16	13 14 15 16 17 18 19 20 21 22 23 24 25 26	.092 .080 .072 .064 .056 .048 .040 .036 .032 .028 .024 .022 .020	2 .33 2 .03 1 .83 1 .62 1 .42 1 .22 1 .01 .914 .813 .711 .610 .559 .508 .457
1/10	8 9 10 11 12	.176 .160 .144 .128 .116 .104	4 .47 4 .06 3 .65 3 .25 2 .94 2 .64	1/64	27 28 29 30	.0164 .0148 .0136 .0124	.416 .376 .345 .315

### Birmingham Wire Gauge.

Comparative Sizes.

No. 1 4 7 11 16 22 gauges equal 5/16 1/4 3/16 1/16 1/32 of an inch.

### the world, universally admitted to be THE BEST

### SOMETHING ABOUT WALLPAPERS.

EFFECT OF COLOUR ON LIGHT.

The question is often asked "What is the best colour for Wall papers or Hangings" The following Table will give the fullest particulars. Common Wallpapers tested in an Illuminating Laboratory for the light absorbing qualities have given the following results:—

Colour of Wallpaper.	centage of ht absorbed.	Colour of Wallpaper.		centage t absort
White	 30	Emerald Green		82
Chrome Yello	38	Dark Brown		87
Orange	 50	Vermilion		88
Plain Deal	55	Blue-green		88
Yellow	60	Cobalt Blue		88
Light Pink	 64	Deep Chocolate	***	96

bed.

This Table shows that if a room papered with dark green be repapered with Chrome Vellow, it will be four times as light with the same lamps and windows. In many cases householders pay too much for electricity and gas lighting because their light-absorbing wall coverings destroy the light rays.

Wallpaper is made in rolls 12 yards long, 21 inches wide.

### Table of Measurements for Wallpapers.

Approximate number of pieces of English Wallpaper required for any Room, allowance to be made for doors and windows.

NUMBER OF PIECES REQUIRED.

Measurement in feet	Н	eight	of Roo	om in	Feet	from	Skirt	ing to	Corr	nice.
round walls.	6	1 7	8	9	1 10	11	12	13	14	15
32	4	4	5	5	16	1 6	1 7	7	8	8
36	4	5	5	6	6	7	7	8	9	9
40	4	5	6	6	7	8	8	9	9	10
44	5	5	6	7	8	8	9	10	10	11
48	5	6	7	7	8	9	10	10	11	12
52	6	6	7	8	9	10	10	11	12	13
56	6	7	8	8	9	10	11	12	13	14
60	6	7	8	9	10	11	12	13	14	15
64	7	8	9	10	11	.12	13	14	15	16
68	7	8	9	10	11	12	13	15	16	17
72	7	9	10	11	12	13	14	15	17	18
76	8	9	10	11	13	14	15	16	17	19
80	8	9	11	11	13	15	16	17	18	20
84	9	10	11	12	14	15	17	18	19	21
88	9	10	12	12	14	16	17	19	20	22
92	9	11	12	13	15	17	18	19	21	22
96	10	11	13	13	16	17	19	20	22	23
100	10	12	13	13	16	18	20	21	24	24

HOOPS.

Weight of a Ten-foot length in Pounds.

				0		
Width	16 WG	18 W.G.	19 WG	20 WG	21 WG	22 WG
1/2 5/8 3/4 3/8	1 10 1 38 1 66 1 80	.83 1.04 1.25 1 35	.71 .89 1.07 1.16	.60 .74 .89 .97	.54 .68 .82 .88	.48 .60 .71 .77
	10 WG	12 WG	14 WG	16 WG	17 WG	18 WG
1 1½ 1¼ 1¾ 1¾ 1½	4.68 5.26 5.85 6.43 7.02	3.65 4 10 4.56 5.01 5.47	2.60 2.92 3.25 3.57 3.90	2.08 2.34 2.60 2.86 3.12	1.81 2.04 2.27 3.49 2.72	1.55 1.75 1.93 2.13 2.32
13/4 2 21/4 21/4 21/4 23/4	8.15 9 36 10.53 11.71 12.87	6.35 7.30 8.20 9.12 10.03	4.55 5.20 5.85 6.50 7.15	3.60 4.16 4.68 5.20 5.72	3.15 3.63 4.08 4.54 4.99	2.70 3.10 3.50 3.87 4.26
3 3½ 3½ 3½ 334 4	14.05 15.10 16.30 17.50 18.73	10.95 11.80 12.70 13.60 14.60	7.80 8.40 9. 0 9.70 10.40	6.25 6.70 7.20 7.70 8.33	5.45 5.80 6.30 6.70 7.26	4.65 5.00 5.40 5.80 6.20
4¼ 4½ 4¾ 5 5 5½ 5	19.19 21.07 22 23 23.42 25 75 28.10		11.70 12.35	11.45		6.60 7.00 7.36 7.75 8.22 9.30

(Galvanized Hoops slightly exceed these weights.)

### "QUEEN'S HEAD" IRON branded Blue.

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Breaking Strain	Plough Quality Cast Steel	170 120 120 120 120 130 130 130 130 130 130 130 130 130 13
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per fathom.	Flexible Hawsers	050 050 121 221 221 221 221 221 221 221 221 22
in lbs. per	B B. Wire Rigging.	2322 2022222222 20222222222222222222222
Weights	Patent Steel Hoisting Ropes	22 22 22 22 22 22 22 22 22 22 22 22 22
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- 93	Сітсиш- іетепо	2 44 2 842 842 2 844 2 842

### "ORB" IRON is unrivalled for

### MANILA ROPE

Approximate Weight for given Lengths:
Coils of 800 Feet.

Size in.	Weight owt qrs lbs	Size		Weig	ht lbs	Size		Weigh	
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0 0 14 0 0 18 0 1 0 0 1 7	1 1 4 1 1 5 1 8 4 2	0 0 0 1	1 2 2 0	20 10 21 5	2½ 2½ 2½ 2ª 3	1 1 1 2	1 1 2 0	0 22 20 20

### Coils of 100 Feet.

Size	Weight owt qrs lbs	Size in	Weight cwt qrs l		Weight ewt qrs lbs
3½ 4 4½	0 1 16 0 2 0 0 2 14	5 5	0 3 0 3	4 6 22 61 61	1 0 14 1 1 8

### Covering Capacity of Galvanized Corrugated Iron.

One Ton of Galvanized Corrugated Iron has the following approximate covering capacity—

	24g 3in Cor.		26g 1 in. Cor.	28g l in. Cor.
Lap and half	-	2,200 sq.ft. 2,000 ,, 1,900 ,,		

NOTE—To ascertain the number of squares (10 ft x 10 ft) divide by 100.

To ascertain cost per square divide price per ton by number of squares.

### SPRING HEAD NAILS.

One packet (100 nails) is usually allowed to one square of roofing.

### Useful Information.

BRICKS.—About 1,000 bricks, with two bags of lime and one load of sand, are required for an ordinary Cottage Chimney; and 2,000 bricks, 3½ bags of lime and 1½ loads of sand for a Double Chimney.

About 1,000 bricks, on an average, go to 3½ tons weight.

LIME.-F'rom 15 to 16 bags to 1 ton weight.

CEMENT.—About 3½ cwt. to one cask or barrel.

PLASTER OF PARIS.—Per barrel, weighs about 23 cwt.

LATH and PLASTER.—100 square yards require 4 bags of lime, 3 yards of sand, 16 bundles of 4ft. 6in. American laths, 8lbs. 1½ -inch nails, and half bag of hair.

LATHS.—A bundle of 4ft. 6in. American laths covers 6½ square yards; a bundle of 4ft. 6in. ceiling laths covers 5 square yards.

OIL.—Oil weighs about 56lbs. per 5-gallon drum.

PAINT.—One gallon of mixed paint weighs 18 to 20 lbs., and will cover from 40 to 50 square yards with one coat, according to surface; 1lb. mixed paint will cover one square yard, three coats, or 90lbs. to 100 square yards, three coats. Allow 4lbs. mixed paint to every foot run of 11ft. high walls for three coats. Paint materials required for 100 square yards: ½ cwt. white lead, 2 gallons of oil, 1 quart turps., 7lbs. dryers, 3lbs. putty, and colors as desired, for three coats. One gallon of Glassard oil will cover 50 square yards, two coats, or 2 gallons per 100 square yards, two coats.

NAILS.—1lb. 2-inch brads, 1½lb. 2½-inch, 2lbs. 2½-inch to every 100 feet of flooring; allow ½lb. 1½-inch nails to every 100 feet of lining; 1lb. of 2-inch nails to every 300 feet of weatherboards.

HOW TO MEASURE SPOUTING, RIDGING and DOWNPIPE:—Spouting—From back to front, inside head. Ridging—From one edge to the other. Downpipe—Actual diameter.

### TIMBER, &c.

Deals— as 9 x 3 No. of running	g feet to	ton (20	ewt.)	350
IN a subsection				
Flooring—6 x 11/2	,.	,,		1557
6 x 1	,,			1750
6 x 1/8	.,	.,		2000
6 x ¾	.,		"	2330
Matchboards-				
6 x 5/8	,,	,,	,,	2800
6 x ½	,,	1,	,,	3400
6 x 3/8	,,	"	**	4800
Weatherboards, single	,,	**	,,	3100
Oregon No. of Super.	feet	,,	4,	790
V.D.L. Hardwood	**	,,	17	450
Jarrah	,,	,,	,,	400
Iron Bark	.,	,,	,,	310
Black Butt	,,	,,	.,	333
Shelving (American) 12 x %		11	,,	1050
6 feet Tasmanian Palings (Hob	art) No.		.,	650
5 feet Tasmanian Palings	,,	,,	,,	800
6 feet Tasmanian Palings (Lau			,,	400
		,,	,,	500
Spruce Deals as 9 x 3 No. of ru			,,	400
	super. fe		,,	600
C. J.				600
	9 9	,,	"	900
Clear Pine	77/600	" No +	o ton	55
Doors 6ft. 8in. x 2ft. 8in. x		140. 1		70
Doors 6ft. 8in. x 2ft. 8in. x			"	
Doors 6ft. 6in. x 2ft. 6in. x			,,	58
Doors 6ft. 6in. x 2ft. 6in. x	1¼in.		"	75

### Superficial Feet in a Board or Plank.

is known by multiplying the length by the breadth. If the board be tapering, add the breadth of the two ends together, and take half their sum for the mean breadth and multiply the length by this mean breadth.

### Covering Capacity and Weight of French Tiles

127 Tiles cover 100 super feet of roof. 100 super feet of Tiling weigh 635 lbs.

90 lineal feet of 2 in. x 1 in. battens to one square of roofing.

### SLATES (ROOFING). Approximate.

Actual number of Slates required to cover one square (100 square feet).

Description.	Size.	2 in. Lap.	3 in. Lap.	4 in. Lap.
Duchess	24 x 12	109	115	120
Countess	$20 \times 10$	160	169	180
Vis-Countess	18 x 10	180	192	205
Ladies	16 x 8	257	277	300

### TO BUILDERS AND CONTRACTORS.

### BRICKWORK.

3800 9 x 41/2 x 3 Bricks will build a rod of Brickwork.

816 sup, ft. of a 41/2 inch Brick 408 ,, ,, 9 Will make a rod of 272 , ,, ,, 14 Brickwork 204 ., ,, ,, 18 ,, .. 221/2 ..

A rod of Brickwork contains 306 cubic feet. 1000 Fire Bricks weigh 3 tons 5 cwt. to 3 tons 7 cwt. 1000 Ordinary Bricks weigh 3 tons 15 cwt. to 4 tons.

About 5 casks Cement are required to build a rod of Brickwork, 3 parts of Sand to 1 of Cement; 7 casks if 2 of Sand to 1 of Cement.

About 31/2 bags of Lime will build 1 rod of Brickwork. A cubic yard of Sydney Sand weighs about 1 ton 10.

A cubic yard of Sandstone weighs about 2 tons 5 cwt. A cubic yard of Trachite weighs about 2 tons 10 cwt.

### Hints for Reckoning.

TO FIND THE SUPERFICIAL MEASUREMENT OF TIMBER.

Multiply the breadth by the thickness in inches, divide by 12, then multiply product by the length.

TO FIND THE VALUE OF A GIVEN WEIGHT AT A GIVEN PRICE PER TON.

Example. — Tons cwt. qr. lbs.

2 10 1 18 @ £5/10/-per ton.

Reckon the tons as pounds; cwts. as shillings; each qr.

3d. and for every 9 lbs. 1d., equals

£2 10 5 multiplied by the price 5½ pounds sterling.

£12 12 1 1 5 2½

£13 17 31 Answer.

### TO FIND THE PREMIUM OR DISCOUNT OF ANY SUM.

Example :- £24/10/6 @ 31 %.

per ton =

Multiply the sum named by double the rate per cent. and point off the product one to the right.

£17.1 13 6 Answer 17 1/10th of a shilling say 17/2.

ANOTHER SIMPLE CALCULATION is to divide the discount rate by 5; and multiply the amount to be dealt with by the quotient; then by reading the pounds as shillings, and the shillings in equal proportion, the result will be the amount of discount or premium, as the case may require.

EXAMPLE: -£9 10 0 @ 40 %.

Divide 40 by 5 leaves 8; multiply

£9 10 0

£76 0 0 Answer 76 shillings.

### MENSURATION.

Simple Rules.

The Area of a circle is about three-fourths of the area of a square, having a side equal to its diameter.

The Circumference of a circle is about three and one-seventh times its diameter.

The cubical contents of cones or pyramids are onethird that of cylinders or prisms, respectively, which have the same size base and are equal in height.

The area of the curved surface of a cone can be found by multiplying the slope of the cone by the circumference of the base and dividing by two.

### Drums or Pulleys.

Rules for Calculating the Speed.

The diameter of the driven been given, to find its number of revolutions:-

RULE: Multiply the diameter of the driver by its number of revolutions, and divide the product by the diameter of the driven; the quotient will be the number of revolutions of the driven.

The diameter and revolutions of the driver being given, to find the diameter of the driven, that shall make any number of revolutions in the same time:—

RULE: Multiply the diameter of the driver by its number of revolutions, and divide the product by the number of revolutions of the driven, the quotient will be its diameter.

To ascertain the size of the driver:

RULE: Multiply the diameter of the driven by the number of revolutions you wish it to make, and divide the product by the revolutions of the driver; the quotient will be the size of the driver.

### Commonwealth Postal Rates.

Letters, including United Kingdom, Oversea Dominions, British Colonies, and Protectorates, one penny per half-ownce.

Letter Cards, single, 1d. each; reply, 1d. each half. Post Cards, single, 1d., reply, 1d. each half.

Printed Papers, other than newspapers, as prescribed, 1/2d. per 2 oz., or part of 2 oz. up to 5 lbs.

Catalogues, (wholly set up and printed in Australia), 4 ozs. or part of 4 ozs. 1d.: every additional 4 ozs. ½d.

Books, printed outside Australia, ½d. per 4 oz., or part of 4 oz.

Books, printed in Australia, 1/2d. per 8 oz., or part of 8 oz.

Newspapers, For places within the Commonwealth, or to New Zealand, Fiji, and Papua. Each newspaper (published and registered in the Commonwealth) for every 10 oz. or under, 1/2 d.

(Newspapers printed or published outside the Commonwealth, when posted in the Commonwealth, are subject to

Magazine Rates of Postage).

United Kingdom: Not exceeding 8 oz., 1d. each newspaper; exceeding 8 oz., but not exceeding 10 oz., 2½d., every additional 2 oz., or fraction thereof, ½d. All Sea Route up to 16 oz., 1d. (one paper only to be enclosed in same wrapper).

United Kingdom: Specially endorsed via America.—Not exceeding 4 ozs. 1d. each newspaper, and ½d. for every additional 2 ozs.

or fraction thereo

All other places: Not exceeding 4 oz., 1d. each newspaper and 1/2d. for every additional 2 oz., or fraction thereof.

- (a) Magazines, reviews, serials, and other similar publications printed and published in Australia in numbers at intervals not exceeding three months, ½d. for 8 oz., or part of 8 oz.
- (b) Magazines, reviews, serials, and other similar publications (including newspapers), printed and published outside Australia, in numbers at intervals not exceeding three months, ½d. per 4 oz., or part of 4 oz.

Commercial Papers, patterns, samples, and merchandise, as prescribed, 1d. per 2 oz., or part of 2 oz.

Parcels Post, Inland, 1 lb. or under, 6d., each additional lb. 3d.

Parcels Post, Inter-State, 1 lb. or under, 8d., each additional 1 lb., 6d.

REGISTRATION FEE. Letters, 3d.

### Commonwealth Postal Rates

### Continued

### MONEY ORDERS.

£7 £17 to to to to to to £2 £5 £7 £10 The Commonwealth . 6d. 6d. 1/ 1/ 1/6 1/6 New Zealand & Fiji 6d. 1/ 1/6 2/ 2/6 3/ 3/6 4/ Papua . . . . . . 9d. 9d. 1/6 1/6 2/3 2/3 3/ 3/

United Kingdom and Foreign, 6d, for any amount up to £2, and 3d, for each additional pound or fraction of a pound.

### POSTAL NOTES.

Payable throughout the Commonwealth, 1/-, 1/6, ½d.; 2/-, 2/6, 3/-, 3/6, 4/-, 4/6, 1d.; 5/-, 1½d.; 7/6, 2d.; 10/-, 10/6, 15/-, 20/-, 3d.

### TELEGRAPHIC.

Including Address and Signature.

Town and Suburban-16 words, 6d. Each additional word, 1d.

Country-16 words, 9d. Each additional word, 1d.

Inter-State-16 words, 1/-. Each additional word, 1d.

New Caledonia-Per word, 9d.

New Zealand-Per word, 41/2d.

Norfolk Island-Per word, 3d.

United Kingdom-Per word, 3/-.

Suva, Fiji-Per word, 8d.

Cape Colony-Per word, 2/3.

New York-Per word, 2/8.

Tank Makers should specify LYSAGHT'S "ORB"
Brand Corrugated 'Iron—It will stand any and every
possible test in curving or otherwise, being almost as
tough as copper. It is obtainable up to 12 feet in
length.

### BRITISH WEIGHTS AND MEASURES.

Avoirdupois Weight.

27.344 Grains	equals 1 Dram
16 Drams	" 1 Ounce (Oz)
16 Ounces	,, 1 Pound (Lb.)
28 Pounds	" 1 Quarter (Qr.)
4 Quarters	., 1 Hundredweight(Cwt)
20 Cwt. (112 lbs. eac	h) 1 Ton (2240 Lbs)

The Avoirdupois Pound exceeds Troy in the proportion of 17 to 14 nearly, and the Troy Ounce is greater than the Avoirdupois in the proportion of 79 to 72 nearly.

### Troy Weight.

4	Grains	equal	1	Carat	
24	Grains	100 100	1	Pennyweight (Dwt	)
20	Pannywaighte		1	Ounce	

Pound 25 Pounds 1 Quarter

100 Pounds Hundredweight 20 Hundredweights 1 Ton of Gold or Silver

By this weight, Gold, Silver, Platinum, and Precious Stones (except Diamonds) are weighed. Diamonds and Pearls are weighed by Carats of 4 Grains each (equal only to 3.2 Grains Troy). The Troy Ounce is equal to 151½ Diamond Carats. Gold, when pure, is said to be 24 Carats fine; if it contains one part alloy, it is said to be 23 Carats fine, and so on.

Standard Gold (i.e., Gold of our coinage) is 22 Carats fine. 40lbs. (Troy) of Standard Gold are coined into 1869 Sovereigns.

### Apothecaries Weight.

20 Grains equal 1 Scruple 8 Drachms equal 1 Ounce 3 Scruples , 1 Drachm12 Ounces The Pound and Ounce are the same as in Troy weight.

### Apothecaries Fluid Measure.

60 Minims equal 1 Drachm 20 Ounces equal 1 Pint. 8 Drachms , 1 Ounce 8 Pints , 1 Gallon There are 4371/2 Grains in a Fluid Ounce.

Drachms in one Tablespoonful. 4 Ounces in one Wineglassful. Ounces in one Teacupful.

### Ounin and Duaduas

	drain	and Froudece		
	Weight per	Bushels	Weight per	Bushels
	bushel.	per bag.	bushel.	per bag.
Barley	501b	4 Oats	401b.	4
Beans	601b	4 Wheat	601b.	3
Bran	201b	8 Pollard	201b.	9
Maize	561b	4 Peas	601b.	. 4
Malt	. 401b	4		

A Bag of Flour:-Australian, 150lb.; English, 280lb.

### IRON IS GUARANTEED. Beware of Imitations!

### British Weights and Measures-cont. Measure of Capacity. 4 Gills equal 1 Pint 4 Pecks , 1 Bushel 2 Pints . 1 Quart 3 Bushels , 1 Bag 4 Quarts , 1 Gallon 8 Bushels , 1 Quarter 2 Gallons , 1 Peck 5 Quarters , 1 Load Measure of Length. 12 Lines equal 1 Inch 7,92 Inches , 1 Link 9 Inches , 1 Span 12 Inches , 1 Foot 18 Inches , 1 Cubit 36 Inche or 3 Feet , 1 Yard 5½ Yards , 1 Rod, Pole or Perch. 4 Poles, Yards, or ) equal 1 Chain 100 Links ., 1 Furlong 40 Rods 8 Furlongs 80 Chains, ) 320 Rods, or ) " 1 Mile 1760 Yards Measure of Surface. 144 Sq. Inches equal 1 Sq. Foot 9 Sq. Feet , 1 Sq. Yard 30¼ Sq. Yards , 1 Sq. Rod 16 Sq. Rods , 1 Sq. Chain 40 Sq. Rods , 1 Rood 4 Roods , 1 Acre 10 Sq. Chains , 1 Acre " 1 Acre " 1 Sq. Mile 640 Acres 1 Acre contains 100,000 Sq. Links. 1 ,, ,, 4,840 Sq. Yards. A square whose side is 601/2 Yards is approximately 1 Acre-Geographical and Nautical Measure. 6 Feet equal 1 Fathom 110 Fathoms or 1 Furlong 660 Feet 6.080 Feet 1 Knot 3 Knots 1 League 3 Knots 20 Leagues or ) 1 Degree 60 Geographical Miles) 360 Degrees or ) The Earth's Cir-24,856 Miles cumference Measure of Solidity. 1728 Cubic Inches equal 1 Cubic Foot 27 , Feet , 1 Cubic Yard 5 , Feet , 1 Barrel Bulk Shipping 40 , Feet , 1 Ton Shipping (Mercnandise) , 1 Ton Shipping (Timber) " Feet

### "ORB" IRON more than Fifty

### British Weights and Measures—cont.

		Measure	of Tim	e.	
	60 Seconds				Minute
	60 Minutes		.,	1	Hour
	24 Hours			1	Day
	(23h. 56m.	4s. equal	1 Side	rea	l Day)
	7 Days		equal		
	28 Days		,,	1	Lunar Month
	28, 29, 30, or	31 days	11	1	Calendar Month
	12 Calendar A 52 Weeks	Months )	,,	1	Year
3	65 4 Days		"	1	Common Year
3	866 Days		**	1	Leap Year
3	65d 5h 48m	460		1	Tranical Vaar

### Electrical Measure.

The chief units, as generally accepted by Electricians, are as follow:-

Volt-Electromotive force is equal to about 92.6 per cent. of that given by one Daniell's Battery Cell. Ohm-Resistance equals the resistance offered to the passage of a current of Electricity by a thread of Mercury 106 cm. long and 1 mm. cross-section at the temperature of melting

ice. Ampere-Current equals the current 1 Volt will drive

through 1 ohm.

Watt-Power equals 44 ft. lbs. per minute. Board of Trade Unit-Officially defined as "the energy contained in a current of 1000 Amperes flow-ing under an electromotive force of 1 Volt during an hour.

Killowatt equals one Board of Trade Unit. One Board of Trade Unit will keep a 16-candle incandescent lamp alight for about 16 hours.
746 Watts equals 1 horse-power.

### METRIC WEIGHTS AND MEASURES. Lineal Measures.

The unit for length is the Metre.

THE WHILE	TOT TOTAL	DOTT IN C	THE THE CEL	C.
	Yds Ft.	In.		
10 Millimetres or	0 0	0.3937		1 Centimetre
10 Centimetres or		3.9370		1 Decimetre
10 Decimetres or		3.3708		1 METRE
10 Metres or		9.7079		Decametre
10 Decametres or	109 1			Hectom'tre
10 Hectometres or	1093 1	10.79	,, ]	l Kilometre

### Weight.

The unit for weight is the Gramme. Lb.Oz. Drams.

10	Milligrammes	OL	. 0 0	v. vvoo too equal i Centigram.
10	Centigrammes	or	0 0	0.056438 equal 1 Decigramme
10	Decigrammes	or	0 0	0.56438 equal 1 Gramme
10	Grammes or		0 0	5.6438 equal 1 Decagramme

5.6438 equal 1 Decagramme 6.438 equal 1 Hectogramme 10 Decagrammes or 0 3 4.38 equal 1 Kilogramme 10 Hectogrammes or 2

### Foreign Monies

And their English Equivalents.

(Subject to variation in Standard Currencies.)

English Money	United States and Canada	France	Germany.
£ s. d. 0 5 0 0 6 0 0 7 0 0 8 0 0 9 0 0 10 0 0 11 0 0 12 0 9 13 0 0 15 0 0 16 0 0 17 0 0 18 0 0 17 0 0 18 0 0 19 0	Dol. Cent  1 22 1 46 1 70 1 94 2 19 2 43 2 67 2 92 3 16 3 40 3 65 3 89 4 12 4 38 4 62 4 86	Franc Cent. 6 30 7 50 8 80 10 0 11 30 12 61 13 80 15 10 16 30 17 60 18 90 20 10 21 40 22 60 23 90 25 23	Mark Pfeg. 5 10 6 12 7 14 8 16 9 18 10 20 11 22 12 24 13 26 14 28 15 30 16 32 17 34 18 36 19 38 20 40

To ascertain the ENG- LISH equivalent of AME- RICAN dollars and cents, divide the same by 2, then by 12, and again by 20.	EXAMPLE:— Dol. Cent. 2   500-25 to Eng. equiv.
by 12, the again by 20.	12 250.12—1
Answer.—£104 4s.4d.	20 2084-4 shillings & pence 104-4 pounds & shills.

### "ORB" Iron-Maximum Value-Minimum Cost.

From Official Year Book: Pages 638.

### State Government Railways

at 30/6/16.

State or Territory		Mileage Open for Traffic	Cost of Construction,
New South Waies Victoria Queensland South Australia Western Australia Tasmania		4,188 Miles 4,100 ,, 4,967 ,, 2,187 ,, 3,332 ,, 562 ,,	£68,825,592 54,391,989 34,787,623 17,236,543 .17,118,195 4,798,646
Total		19,336 Miles	£197,158,588

Pages 626.

### Mileage under Different Gauges.

5ft 3in		 4,955 Miles
4ft Shin		4,148 ,,
3ft 6in	A STREET	10,057 ,,
2ft 6in		122 ,,
2ft		54 ,,

19,336 Miles.

### Distance by Rail and Times between Capitals.

The time occupied in the journey from Adelaide to Perth is expected to considerably reduced when the ballasting of the Trans-continental Railway is completed.

### Federal Government Railways

Open for Traffic.

Darwin to Pine Creek (Northern Territory)	 146	miles
Port Augusta to Ocdnadatta (South Australia)	 478	miles
Queanbeyan (N.S.W.) to Canberra (Federal Territory.)	 5	miles
Kalgoorlie (Western Australia) to Port Augusta (S.A.)	 1,053	miles

1,682 mile

### LYSAGHT'S IRON supplied to H.M. Admiralty

From Commonwealth Year Book: Page 14.

### Areas of States and Territories.

Date of Creation	Name of State, &c.	Area in Square Miles
1786	New South Wales	309,460
1825	Tasmania	26,215
1829	Western Australia	975,920
1834	South Australia	380,070
1851	Victoria	87,884
1859	Queensland	670,500
1863	Northern Territory	523.620
1911	Federal Capital Territory	912
	Commonwealth	1 2.974 581

From Official Year Book: Appendix Page 1160.

### Commonwealth.

1916				Vita	1 St	atist	cies
BIRTHS	Rate				•		131,426 26.78 per 1,000
DEATHS	Number		.,				
MARRIAGES	Number	r					

From Official Year Book: Appendix Page 1157.

### Commonwealth.

Estimated Population, June 30th, 1917.

States, &c.	Males.	Females	Totals
New South Wales Victoria Queensland South Australia West Australia Tasmania Northern Territory Federal Territory	922,279 666,440 349,686 198,981 158,336 98,561 4,066 1,559	946,121 736,210 331,616 230,909 150,194 98,776 977 1,183	1,868,400 1,402,650 681,302 429,890 308,550 197,337 5,048 2,742
Commonwealth	2,399,908	2,495,986	4,895,894

## FERTILIZERS.

Analysis of fertilisers for different purposes, reprinted from pamphlet issued by Messrs. George Shirley Limited. Sydney:

	Equal to	-	2	7	4	7
	Sulphate, dark of Potash,	1.80	3.70	12.95	7.40	12.95
	Hqual to Ammonia.	12	4	42	5	1
	Mitrogen	9.1	3.3	33	4	1
,	Equal to Tri-calis Phosphate (soluble in water.)	36/38	28	26 25	14 .	52
400000	Phosphoric Acid (soluble in water.)	17.	13.	12.	6.2	4.11
the state of the s		Mangold, Turnips, Carrots, etc	18,	Rap	Lucerne (for	L'ucerne,

From Official Year Book: Page 371.

### Commonwealth Imports of Fertilizers.

	1914-	-1915.	1915—1916.			
Fertilizers	Cwts.	Value	Cwts.	Value		
Bonedust Guano Superphosphates Rock Phosphates Other	10.901 2,053 502,382 3,464,547 175,799	£3,136 814 79,889 387,284 65,793	1,800 57,790 3,813,788 117,312	£792 10,308 440,434 52,975		
	4,155,682	£546,826	3,990,690	£504,500		

### BENEFITS DERIVED FROM USE OF FERTILIZERS

There is little doubt that the increased and increasing use throughout the Commonwealth of fertilizers, natural and artificial, combined with the greater attention being devoted to fallowing and to the combination of sheep farming with agriculture, is having the effect of improving the prospects of those dependent for a livelihood on the products of the soil. Reference has been made, previously, to the loss to the soil of phosphoric acid which the Commonwealth export of wheat and its milled products involves, and the necessity which then arises for returning this ingredient in some form. Similarly, other staple products exported impose their respective tolls upon the soil of the Commonwealth, and the increased use of fertilizers furnishes evidence that producers are alive to the necessity for making good the deficiency so wrising.

From Official Year Book: Pages 325-355.

### Agricultural Statistics for Commonwealth.

	Acres enltivated	Yield	Average per acre
Wheat Oats Maize	12,484,512	179,065,703 Bushels	14.34 Bushels
	721,644	16,538,979	22.92
	323,637	6,793,509	20.99
Barley	169,514	3,801,550 ,,	22.43 ,,
	3,597,771	5,633,988 Tons	1.57 Tons
Potatoes	120,993	332,704 ,,	2.75
Sugar Cane	164,285	1,310,264 ,,	

# Tables of Distances between Ports.

# FREMANTLE TO BURKETOWN.

### AVERAGE RAINFALL IN AUSTRALIA.

This Information is compiled from Official Year Book of the Commonwealth

### VICTORIA.

	Inches		Inches
Bairnsdale	29.01	Omeo	25.73
Ballarat	28.45	Outtrim	45 69
Bendigo	21.53	Portland	32.87
Casterton	25.60	Port Albert	25.48
Castlemaine	23.86	Sale	23.74
Cape Otway	34 15	Swan Hill	13.43
Colac	26.28	Wodonga	26 58
Echuca	17 05	Warracknabeal -	14 68
Geelong	16 74	Warragul	39.76
Hopetoun	11.74	Warrnambool	25.03
Horsham	17 30	Wilson's Promty.	42.45
Melbourne	25 43	Yarrawonga	19.98
Mildura	11.01		The state of the s

### TASMANIA

			Inches					1	Inches
Hobart		-		Stanley		-			33 17
Launceston	-	-	27.72	Waratah	-		-	-	84 53

### The "ORB" Brand on a Sheet of

### NORTHERN TERRITORY

	Inches		Inches
Alice Springs . Charlotte Waters Daly Waters	10.78 5 38 27.14	Port Darwin Tennant's Creek	61.56 15.18

### WEST AUSTRALIA.

		Inches		Inches
Broome .		23.41	Laverton	10.43
Bunbury .	,	36.56	Lawlers	
Carnarvon.		8.81	Magnet	7.20
Coolgardie		9.08	Nullagine	13.69
Derby		27.25	Northampton .	20.74
Eucla . ,		10.11	Onslow	8.13
Eyre		10.89	Perth	33.35
Esperance		25.13	Peak Hill	10 60
Geraldton			Southern Cross .	
Hall's Creek		21.40	Walebing	18.55
Katanning		17.49	Wyndham	28.08
		11.86	York	17.05

### SOUTH AUSTRALIA.

	Inches			Inches
Adelaide	20.32	Port Augusta.		9.14
Blinman	12.94	Oodnadatta .		4 67
Cape Borda	24.80	Streaky Bay .		15.11
Cowell	11.70	Ororoo		13 33
Kooringa	17.64	William Creek		5 32
Mount Gambier	31.80	Wilgena	181	6.81

### NEW SOUTH WALES.

		Inches			Inches
Armidale .		31.85	Lismore .		53.69
Bathurst .		23.95	Maitland .		33.79
Bourke		15.29	Moulamein		14.60
Broken Hill		9.25	Mudgee .		26 26
Condoblin.		17.82	Mungindi.		20 45
Cobar	NO.	14.81	Manilla .		26.09
Deniliquin		16.58	Moree		23.61
Delegate .		26.70	Newcastle.		47.33
Dubbo		22.23	Narrandera		17.45
Eden		34.45	Orange		36.71
Forbes	SERVICE	20.28	Parramatta		36.67
Grafton .		38.62	Sydney		48.80
Goulburn .	1	25 95	Walgett .		18.88
Hay		14.50	Wagga		21.87
Hungerford		12.70	Wentworth		11.84
Kempsey .		48 65	Wilcannia.		10.46
Kiama		52.26			

### QUEENSLAND.

			STATE AND DESCRIPTIONS
	Inches		Inches
Adavale	15.73	Georgetown	31 77
Brisbane	48.36	Geraldtown	145.71
Burketown	29.03	Isisford	20.01
Birdsville	6.38	Longreach	17.28
Boulia	11.09	Mackay	69.42
Banana	28.50	Maryborough .	46.58
Cooktown	65 92	Mein	44 33
Charters Towers	26 66	Normanton	37.97
Cloncurry	19.93	St George	21.70
Clermont	25 99	Thursday Island	60.30
Charleville	20.32	Taroom	27.36
Fairview,	38.07	Winton	14.91

### Railway Carriages and Waggons.

IN all the progressive countries of the World it is becoming increasingly noticeable that the Railways Authorities are building new rolling stock entirely of steel.

Every collision or accident, points to the fact that Wooden Railway Carriages are most dangerous to passengers, from the point of view of splintering and their liability to ignite, and it has been proved in accidents that passengers have a better chance of escape from injury or death in all-steel vehicles than in the old-fashioned wooden carriages.

For years past, John Lysaght Limited, of Bristol (Eng.) have specialized in the manufacture of steel panelling for carriages, and steel sheeting for waggons, all qualities being prepared dead flat, square, and exact to any specified size.

There are different qualities for the varying purposes and conditions, and particulars of these qualities can always be obtained from Lysaght's Galvanized Iron Pty. Ltd., in the State Capitals of the Commonwealth.

Thousands of tons of such panels are in use in different countries (England, India, China, South America, Ceylon, Burma, &c., &c.,) and are giving the very greatest satisfaction; and in nearly every instance Goods Trucks are roofed with LYSAGHT'S CORRUGATED "ORB" IRON.

(ADVT.)

### Lysaght's Crade Marks.



### "ORB" Galvanized

is favorably known and used throughout the world. Its uniformly reliable character is recognised by consumers everywhere. There are many imitations, but to those who compare its covering capacity with other nominally cheaper brands, its superiority in all respects is at once apparent.



### "REDCLIFFE Corruga-

ted Iron"—A brand of well-established repute and in large demand occupying a premier position in those markets in which price is a primary consideration.



### 'WEIGHT BEARING'

Iron Lysaght's "ORB" brand used for building purposes, maintains the maker's reputation, and may be specified by Architects and Engineers in the full confidence that it will justify their preference for British Manufactures.

### Lysaght's Crade Marks.

### "ORB"Tenax Flat Sheet

Iron, for working up, is of the finest possible quality suitable for special high-class work, and is, in many instances used as a substitute for copper.

### "QUEEN'S HEAD"

Galvanized Tinned Special Flat Sheets.

This brand will stand the severest tests, and commands the confidence of iron-workers everywhere.

### "BLACK SHEETS"

of the same brand are extensively used by manufacturers of ventilating and other Pipes, Trunks, Stoves, Fender Bottoms, Ovens, Stamping, Perforating, &c, and the many other purposes where a reliable quality is necessary.

### "FLEUR-DE-LIS" Gal-

vanized Tinned Flat Sheets
enter largely into consumption in the lighter
gauges, for that class of work
in which a somewhat cheaper
sheet is asked for. It will
be found equal to all such
requirements.







The following Appendix (for which the Publisher accepts no responsibility), has been compiled from standard sources of information—and will it is hoped prove of value to residents in country districts—who may be remote from medical aid.

### FIRST AID TO THE INJURED



### Every Sheet of LYSAGHT'S GALVANIZED

### WOUNDS.

### Bleeding from Arteries.

HEAD .- Pad and bandage the wound.

NECK .- Place thumb in wound and press backward against spine.

ARMPIT.—Press thumb into wound, second person to press main artery behind middle of collarbone.

UPPER AND FOREARM.—Press with fingers, or apply tourniquet to inside of upper arm where pulsating. When below elbow, place pad in hollow or bend of elbow, and bend forearm against upper arm.

PALM OF HAND.—Bandage hand, closed over a piece of stick, or press arteries at front of wrist.

THIGH.—Hand pressure at centre of fold of groin, or by tourniquet on inside of thigh.

HAM OR BACK OF KNEE-JOINT.—Same as for a thigh, or press by hand or tourniquet in ham above wound.

FRONT OR BACK OF LEG.—Press by hand or tourniquet at back of knee-joint, or double the leg up against a pad placed in the ham.

A tourniquet can be made by placing a stone over the main artery, tieing a handkerchief loosely over it, and then twisting it tight with a stick.

Blood from an artery is bright red and flows in jets.

Blood from a vein is dark bluish, and flows slowly.

The flow of arteries is from heart to head, hands to feet.

### IRON IS GUARANTEED. Beware of Imitations!

The flow in veins is just the reverse.

INSTEP.—Pressure to the middle of front of ankle.

SOLE OF FOOT.—Bandage with pads behind inner ankle bones and middle of instep.

FOR ALL SITUATIONS.—Elevate the part and apply pad and bandages.

FLESH WOUNDS.—Wash, stop bleeding, fix parts in natural position without delay.

GUNSHOT WOUNDS OF CHEST OR BELLY.

—Place patient on wounded side with knees drawn up; give complete rest; no stimulants.

BRUISED WOUNDS.—Wash, apply wet cloths; if about head, poultices.

SPECIAL NOTE .- VALUE OF IODINE AS A FIRST AID DRESSING.—It is stated that, in the Franco-Prussian War, out of every 100 men wounded and operated upon, 75 died of blood poisoning. In the South African War and in the Russo-Japanese War, only 2 per cent. died from this cause. The explanation of this marvellous improvement is cleanliness. In the intervening period Scientists had discovered that an immediate application of Iodine to the wound removed all danger of septicemia or blood-poisoning, so that unless a vital part was struck, the chances of recovery were greatly enhanced. Special phials of Todine are now prepared, and the method of application is to break off the end of the phial, pour a little Iodine in and about the wound, and on the pad of lint, binding it closely together with a bandage.

### "ORB" IRON more than Fifty

### BROKEN BONES.

- LOWER JAW.—Bandage the lower to upper jaw with handkerchief.
- COLLAR BONE.—Place pad in armpit, bandage elbow to side, sling forearm.
- RIBS.—Apply bandage 6 inches wide, 8 yards long, round chest.
- UPPER ARM.—Bend arm and apply roller bandage to hand and forearm, splints to back and front, and sling forearm.
- FOREARM.—Apply padded splints to back and front from hand to elbow, holding the arm extended with thumb pointing upwards.
- HAND.—Apply splint bandage, and support in sling.
- **THIGH.**—Apply a long splint from armpit to outside of heel, and short one from fork to knee on inside, and bandage.
- LEG.—Apply splints inside and outside and bandage.

### STRETCHER DRILL.

- 1. Three men fall in, facing feet of injured man, and are numbered off from the right.
- 2. Place foot of stretcher at patient's head in a line continuous with the body.
- 3. Nos. 1 and 2 one at either side—locking hands underneath the shoulders and hips, raise the patient, carry him forward over the stretcher, and then lower him on it.
- 4. No. 3 takes charge of the injured portion (limb or head) and steadies it with a hand on either side of the wound.
- 5. Nos. 1 and 2 then take their places at the

### Years in Use, and still the Best.

head and foot of the stretcher, lift, and carry off, while No. 3 walks at side of stretcher.

### SIGNS OF BROKEN BONES.

Motion at the part; crackling sensation on moving broken ends; alteration in shape; often shortening. Always apply splints before lifting or carrying. Dangers are of pushing the end through flesh, blood-vessels, nerves, or internal organs (lungs).

Splints may be formed of soldiers' weapons—rifles, swords, — and scabbards, umbrellas, walking sticks, broom handles, folded newspapers, etc. Bandages from handkerchiefs, sheets, and shirts. Stretchers from doors, ladders, or two rifles and a blanket.

### GENERAL.

AGUE.—As a preventative, give five grains of quinine every morning. As a cure, act on the bowels, give ten grains of quinine three times a day, and a vapour bath every evening.

APPENDICITIS.—Pain and tenderness in lower right front of abdomen often beginning in pit of stomach accompanied at times by vomiting and fever. For temporary relief apply hot fomentations. No purgatives. Slight sips of water may be taken. Await medical advice.

APOPLEXY.—Act on the bowels, apply wet cloths to the head, undo collar.

BITES.—Of snakes, mad dogs. Apply a ligature (a cord) on the side nearest the heart; suck the wound, scratch the edges with a penknife,

### LYSAGHT'S IRON supplied to H.M. Admiralty.

and apply caustic or carbolic acid to the wound.

BURNS.—Place the part in a natural position, and apply cloths, soaked in oil.

colic AND DIARRHOEA,—Give 20 drops of chlorodyne in a little brandy and water.

DYSENTERY.—A small teaspoonful of Ipecacuanha, and a powder every two hours.

**DELIRIUM TREMENS.**—Act on the bowels, beef-tea every half-hour, 20 grains of chloral in water as a sleeping draught.

DROWNING .- Strip the patient to the waist, open and clear the mouth and throat with the face downwards, placing one arm under the forehead; turn the patient well and instantly on the side, supporting the head, replace on the face, raising and supporting chest, turn body gently on the side and a little beyond and then briskly on the face, back again, repeat about fifteen times a minute; each time the body is placed on the face, make uniform but efficient pressure on the back between the shoulder blades, with brisk movement; excite breathing by smelling salts or snuff. If unsuccessful within five minutes, place the patient on his back with his clothing underneath his shoulders, draw forward tongue, and keep it projecting beyond the lips, and grasping the arms above the elbows, raise them above his head for two seconds, then lower and press against the sides for two seconds. Repeat these motions fifteen times per minute for an hour if necessary. On restoring the breathing, apply warmth to the

### "Orb" Iron-Maximum Value-Minimum Cost.

body by hot bottles, rubbing the skin, hot bath, and weak brandy and water.

EMETICS.—Substances which cause vomiting. A tablespoonful of salt, or mustard and water; an ounce of Ipecacuanha wine; 15 grains of sulphate of zinc in water.

FAINTING.—From loss of blood, weakness, or shock, Keep the body in the lying position, undo the dress, give plenty of air, sprinkle the face and chest with cold water; smelling salts to nostrils.

FITS.—Loosen the clothing about the neck; fresh air, and prevent patient from injuring himself.

MENINGITIS.—Violent headache, unusual irritability or drowsiness, frequent vomiting, tendency to curl up in bed on side, resisting interference, feverish tendencies. Keep in dark room until Doctor comes.

POISONS:—1. Give an emetic in the case of poisons which do not stain the mouth, such as Arsenic Phosphorus, Strychnine, Prussic Acid, Belladonna, and also in the case of Ptomaine Poisoning, Alcoholic Poisoning, Opium, Morphia, Laudanum, Paregoric, Chlorodyne, Syrup of Poppies, etc. (See Emetics above.)

2. DO NOT give an emetic for the following poisons, which burn or stain the mouth, viz.:—

- (a) Acids, i.e., Nitric Acid, Sulphuric Acid, Hydro-chloric Acid, Muriatic Acid (Spirits of Salt), Carbolic Acid, Oxalic Acid, etc.
- (b) Alkalies, i.e., Caustic Potash, Caustic Soda, and Ammonia, etc.

TREATMENT-See page 74.

### "QUEEN'S HEAD" Flat Sheets command

- (a) Acid Poisoning: Give an alkali, i.e., Lime Water, Magnesia, Chalk, Whiting (and soda, except in the case of Oxalic Acid poisoning); also Oil (Olive, Salad, Cod Liver or Castor).
- (b) Alkali Poisoning: Give an acid, i.e., Lemon Juice or Vinegar, diluted with an equal quantity of water, also Oil (Olive, Salad, Cod Liver or Castor).

NOTE.—STRONG TEA is a direct neutraliser of many poisons, and is always safe to take.

RHEUMATISM—This painful malady is generally due to errors of diet or other causes such as damp ground, wet clothes, or excess of alcohol, and before any cure can be attempted, the cause must first be removed. TREATMENT—Any good saline preparation, mineral water, etc., while for external application Eucalyptus or other warming and stimulating embrocation will be found to give good results.

BUPTURE.—The escape of a portion of the bowel from the belly at the groin. To return it, place the patient on his back, with the knees drawn up, and apply pressure to the swelling in an upward and outward direction.

SORE FEET.—Anoint with oil or soap before marching, and harden the skin at night by washing with salt and water or spirits.

SCALDS.—Smear with a solution of lime oil, and envelope in cotton wool.

**SPRAINS.**—Elevate and rest limbs, apply cold water cloths.

SUNSTROKE.—Loosen dress at neck, act on bowels, cold water at head.

the Confidence of Ironworkers everywhere.

Memoranda.

"ORB" IRON—a Triumph of the Nineteenth Memoranda.

Century. It still holds the foremost place.

Memoranda.

"ORB" IRON has Lasting Qualities,
Memoranda.

### and it is the Cheapest in the end. Memoranda.

### LYSAGHT'S IRON supplied to H.M. Admiralty.

### Calendar 1919.

JANUARY.	FEBRUARY.	MARCH.		
Mon. 5 12 19 26	2 9 16 23	30 2 9 46 23		
Mon. 6 13 20 27	3 10 17 24	31 3 10 17 24		
Tue. 7 14 21 28	4 11 18 25	4 11 18 25		
Wed. 1 8 15 22 29	5 12 19 26	5 12 19 26		
Thu. 2 9 16 23 30	6 13 20 27	6 13 20 27		
Fri. 3 10 17 24 31	7 14 21 28	7 14 21 28		
Sat. 4 11 18 25	1 8 15 22	1 8 15 22 29		
APRIL.	MAY.	JUNE.		
Sun. 6 13 20 27	4 11 18 25	1 8 15 22 29		
Mon. 7 14 21 28	5 12 19 26	2 9 16 23 30		
Tue. 1 8 15 22 29	6 13 20 27	3 10 17 24		
Wed. 2 9 16 23 30	7 14 21 28	4 11 18 25		
Thu. 3 10 17 24	1 8 15 22 29	5 12 19 26		
Fri. 4 11 18 25	2 9 16 23 30	6 13 20 27		
Sat. 5 12 19 26	3 10 17 24 31	7 14 21 28		
JULY.	AUGUST.	SEPTEMBER.		
Mon. 6 13 20 27	31 3 10 17 24	7 14 21 28		
Mon. 7 14 21 28	4 11 18 25	1 8 15 22 29		
Tue. 1 8 15 22 29	5 12 19 26	2 9 16 23 30		
Wed. 2 9 16 23 30	6 13 20 27	3 10 17 24		
Thu. 3 10 17 24 31	7 14 21 28	4 11 18 25		
Fri. 4 11 18 25	1 8 15 22 29	5 12 19 26		
Sat. 5 12 19 26	2 9 16 23 30	6 13 20 27		
OCTOBER.	NOVEMBER.	DECEMBER.		
Sun. 5 12 19 26	30 2 9 16 23	7 14 21 28		
Mon. 6 13 20 27	3 10 17 24	1 8 15 22 29		
Tue. 7 14 21 28	4 11 18 25	2 9 16 23 30		
Wed. 1 8 15 22 29	5 12 19 26	3 10 17 24 31		
Thu, 2 9 16 23 30	6 13 20 27	4 11 18 25		
Fri. 3 10 17 24 31	7 14 21 28	5 12 19 26		
Sat. 4 11 18 25	1 8 15 22 29	6 13 20 27		



