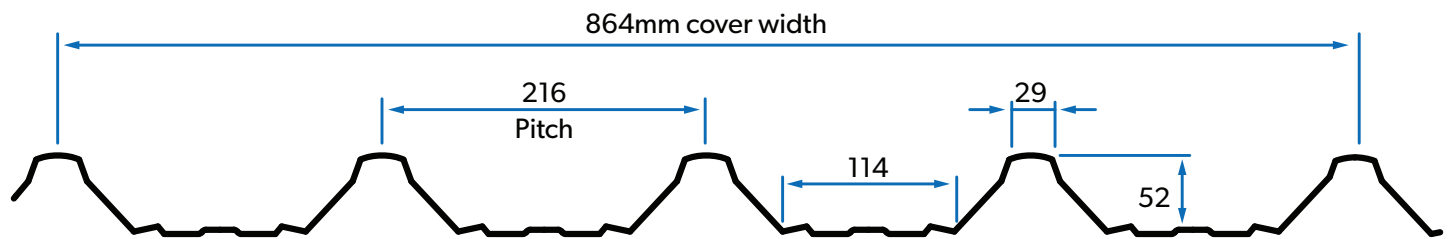


PERMALITE® aluminium ALSPAN®

Data Sheet

ALSPAN® PROFILE DIMENSIONS



PRODUCT DESCRIPTION & FEATURES

ALSPAN® manufactured from PERMALITE® aluminium is designed specifically to provide a long spanning capability, to have a high water carrying capacity and to accommodate foot traffic without damage.

All of these requirements are realised in the distinctive ribs and wide pans which offer a well-defined presentation of large areas. The strength, spanning ability, lightness and rigidity of ALSPAN® permits large support spacings to be used with safety.

Other features include:

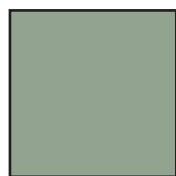
- Can be used for both roofing and walling applications
- Available in a wide variety of colours
- May be used in roof pitches as low as 1 degree (1 in 57)
- Free spans up to 3.5m

Thickness Range (BMT):	0.70mm, 0.90mm & 1.2mm
Length Range:	0.85m to 23.0m
Pan Cross Section area:	37,500mm ² /metre sheet width
Tolerances:	Length +0mm, -15mm Width ±4mm
Finishes:	Mill, Stucco Embossed, Painted



COLOUR AVAILABILITY

The following PERMALITE® aluminium standard polyester paint colours are applied to the coiled sheet by reverse roller coating and heat curing on BlueScope paint lines employing the latest painting technology.



Enduro Green®



Glacier White™



Moon Shadow®



Sahara®



Gull Grey™



Slate Grey™



Obelisk Grey®

Other colours/fluorocarbon paints are available upon request and subject to MOQ's.

DESIGN AND INSTALLATION

ALSPAN® manufactured from PERMALITE® limit state wind pressure capacities are based on data in accordance with AS 1562.1:1992 Design and installation of sheet roof and wall cladding: Metal, and AS 4040.1:1992 Methods of testing sheet roof and wall cladding – Resistance to concentrated loads. The wind loadings used in conjunction with these tables are to be determined in accordance with AS/NZS 1170.2:2002 Structural design actions – Wind actions.

These tables and all installation data/details can be found in the Permalite Aluminium Roofing Solutions manual, available for download at www.permalite.lysaght.com

PROFILE PROPERTIES

Thickness (mm)	kg/m ² Cover width (Mill finish)	kg/m Length (Mill finish)	m ² /tonne (Mill finish)	Section Modulus about principal axis (x10 ³ mm ³)		2nd Moment of area about principal axis (x10 ³ mm ⁴)	
				Z _x	Z _y	I _x	I _y
0.70	2.679	2.314	373	8.841	139	301	66010
0.90	3.444	2.976	290	11.367	178.7	387	84870
1.20	4.593	3.967	218	15.156	238.2	517	113160

MATERIAL SPECIFICATION

ALSPAN® manufactured from PERMALITE® is produced from marine grade aluminium 5251 and 5052 H38 temper to AS/NZS 1734:1997 Aluminium and aluminium alloys – Flat sheet, coiled sheet and plate.

CHEMICAL COMPOSITION OF 5251 AND 5052

(% max except where range is given)

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others	
									Each	Total
5251	0.40	0.50	0.15	0.10-0.50	1.70-2.40	0.15	0.15	0.15	0.05	0.15
5052	0.25	0.40	0.10	0.10	2.20-2.80	0.15-0.35	0.10	0.15	0.05	0.15

CHARACTERISTICS OF 5251 AND 5052

Corrosion Resistance:	Excellent
Anodising:	Fair (finish cannot be guaranteed to meet the requirements of AS 1231:2000 Aluminium and Aluminium Alloys – Anodised Coatings for Architectural Applications)
Formability:	Very Good
Machinability:	Fair
Weldability:	Very Good
Brazeability:	Poor

ALLOY MECHANICAL PROPERTIES

The following properties are typical of mill finish, unpainted sheet.

Alloy	5251	5052
Temper	H38	H38
Minimum Yield Strength (Mpa)	225	220
Ultimate Tensile Strength (MPa)	260	270
Elongation (0.70 BMT)	3%	3%
Elongation (0.90 BMT)	4%	4%
Elongation (1.20 BMT)	4%	4%

THERMAL PROPERTIES

Coefficient of thermal expansion: 23.9×10^{-6} per °C
(approximately 1.17mm/m over 50°C temperature change).